



2022



Beyond-X is most likely the most advanced alpine team uniform program in the world. It is easy to make such claims. However I, the founder and owner of Beyond-X, started the world's first real team uniform program back in 1994, under the name of "Spyder Pro Gear". Nothing like that existed before. And it required us starting up our own production facility, in order to produce such a program. With Beyond-X, I have taken things to a new dimension. Since 2000 Be-



yond-X has stretched what a uniform program is expected to be able to accomplish.

Many competitors have tried to copy parts of what Beyond-X can offer.

However, in order to run a true uniform program, one must have full control over the production. In other words, running your own production facility is a must.

This comes with lots of problems that constantly must be solved. And very few are willing to take on such a project.

The Beyond-X product range is vast and can be divided in to sub categories. They often overlap from one category, into one or several other categories.



Alpine ski apparel

The Beyond-X origin leads back to alpine ski apparel, specifically alpine ski area, team and club uniforms. The initial goal was to offer alpine skiers extremely functional and durable ski wear, at reasonable cost.

By eliminating hurdles like high order minimums and lack of long term re-order ability, our garments, over time, are a hard deal to beat! Being able to choose among millions of possible color ways, and now also with the option of digital custom-printed garments, with virtually unlimited possibilities, it has gotten extreme!

Alpine race wear

Beyond-X is, with an annual production of 11.000 pieces, a world leading alpine race suit producer. Not limited to the Beyond-X brand. We produce suits for several rivaling brands as well.

This segment also includes RTG garments (Race Training Garments), plain or custom printed, to match the race suit or uniform.

A full range of different competition race bibs, for many different sports, as well as gate panels, also fits in to this segment.

Slalom poles

Slalom poles and accessories have also become an important part of our offering. Our ambitions to offer some of the most durable and functional products out there, at a reasonable price, has given established producers major headache!

Multisport

Multisport has evolved from us already owning the sewing and printing capability needed to produce ice hockey shirts and gaitors, soccer shirts, as well as motocross and BMX shirts.

We produce durable garments, with true reorder ability, making it possible to keep a uniform intact 1, 2 or even 3 years longer than normal. Is that not incredibly environmental friendly? Beyond-X is a brand that keeps what it promises. Not a lot of empty marketing promises. We call it "No Bullshit Ski Wear".



Nowadays Beyond-X has grown to be so much more than just ski wear. It has become the alpine ski sports best friend! And that warms my heart!

Gunnar Bergstedt

Founder and owner of Beyond-X.



Ski area utility

This is a fast growing product segment, that includes products like delimiting poles, safety mattresses and hydrant covers, crowd control (C-net), safety net (B-net), plastic signs, fabric info gate panels, signal lint, as well as FUNSKI kids ski playground figures and accessories.

Customizing

Many of our products can be further customized through different kinds of printing. Ski uniforms, race suits, gate panel, race bibs, C-net, and FUNSKI kids ski playground figures, can all be digital sublimation printed. Other products like safety mattresses, hydrant covers, plastic signs, and some FUNSKI figures, can instead be digital UV-printed. And some gate panels, delimiting poles and slalom poles can be screen printed. And only screen printing comes with some order minimums. This is now changing how especially ski area utility products can be used.

Content

4-9, Race suits

10-11, Race training

12, National teams

13, Quilted jackets

14, Softshell

15, Team uniform program

16-19, Digitally printed jackets/pants

20-27, Jackets/pants

28-29, Ski area

30, Ski patrol

31, Team uniform program

32-33, Coaches Corner, Bags & backpacks

34-35, Coaches Corner, Clothing

36-37, Coaches Corner, Corse setting

38-39, Coaches Corner, Drill machines & bits

40-44, Poles

45, Delimiting poles & Paint sprayer

46, Plastic signs

47, Water injection beam

48-49, B-net

50, Arena

51, Digital printed zip-net

52-53 Printed panels

54-57, Printed C-net

58-60, C-net

62-63, Safety mattresses & Hydrant covers

64-67, Stretch bibs

68, Ski-X & Snowboard bibs

69, Ski-X & Snowboard panels

70-71, Other bibs/armbands & Backdrop

72, Start/Finish panels

73, Alpine gate panels

74-79, FunSki

80-81, Multisport

82-83, Size gude & Cotact information



RACE SUITS
CUSTOM DESIGN



#BXR43

This is actually where it all started. Beyond-X and custom print designs.

We first invested in a digital printer when they were only used to generate trade show samples. And as one of the first, used this new technique in regular production of alpine racing suits.

As with everything that is new, there were plenty of things to learn and find better ways to proceed.

And once we had figured out how to properly process this type of printing, it opened up a whole new world of almost unlimited custom printing.

We today are using this technique on race bibs, gate panels, SoftShell garments, printed C-net, Beach flags, luggage, and even ski outer-wear.

Up until just recently, the digital print technique had a set back when it came to race suit production. The race suit fabric pilled, and the thin layer of ink the digital process applied then made underlying white fibers surface and quickly give a very pilled surface appearance.

With recent new fabric developments, this is now a greatly reduced problem. So, now screen printed suits, that required larger order volume, can easily be replaced by digital printed suits.

We have again taken this a step further, and offer own personalized custom printed suits with order minimum of one. There is however a design fee, for generating one such print design for printing. Ask your local representative for price info.

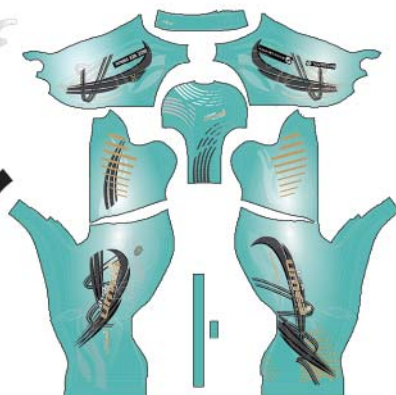
So, we now offer every single racer the same service in the past only top national teams received!

You need to have a good idea of what you want your design to look like and what Pantone colors and logos it should include, in what size and position?

Following shows examples of produced suits. Communication, design and readymade suit.



#BXR43



If you don't have the knowhow to generate your own print design file, we need to receive some sort of idea on how you want your suit to look. A scanned hand drawing could do. Or a photo of something similar, with instructions on what needs to be changed.

Colors should be selected from the Pantone Solid coated pallet. This way we can have more control that what is being printed, will actually be what you

selected. Please note that what you see on a computer screen, varies from one screen to another.

Logos should be in vector format. No pixel formats like .png or .jpg. File types like .ai, .eps, .pdf or .crd will do, if generated from a vector drawing. If on a FIS suit, then one needs to pay attention to FIS logo size regulations.





BF50b Print/2Gn &
BF55b Print

Our RTG SoftShell garments are available in many different models. They can also be partially or fully custom printed.

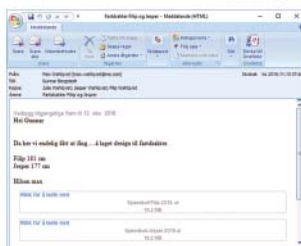
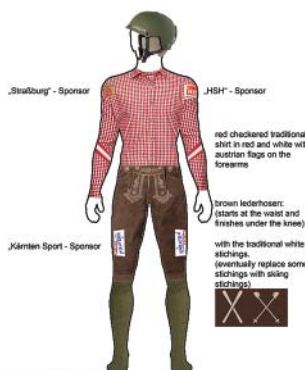
No order minimums and minimum three year re-order ability.



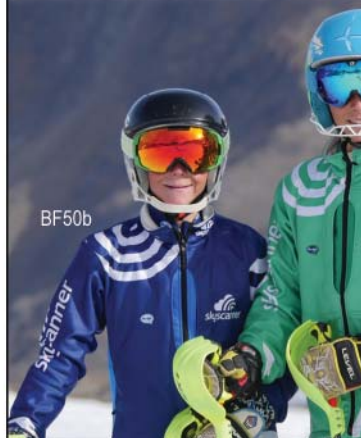
The fabric used is a 4-way stretch Polyester SoftShell fabric with Fleece inside.



Suit Design No. 1 / Richi Leitgeb



For more information about ordering custom printed suits, contact your representative (page 82-83). If your country does not have an official reps, contact B-stedt of Sweden AB.



BF50b



RACE SUITS & RTG
CUSTOM DESIGN



7

2-piece Ski-X suit in 4-way stretch low-pill race suit fabric. Conforms with recently updated FIS rules. Fully custom printed. See page 4-5 for details about designing.



SX1212

Ski-X Race top.
Sizes: XXS-XXL.

SX1012

Ski-X Race pants.
Sizes: XXS-XXL.





STANDARD RACE SUITS



BXR43
Force C

We are known for our extreme flexibility and high quality. With an annual production volume exceeding 11.000 racing suits, we are possibly the world's leading race suit producer.

All of our race suits contain highest quality, Swiss Scholler, low-pill fabrics, that retain a very high elasticity. Otherwise the common way to reduce fabric pilling, has been to reduce the elasticity, that in turn has resulted in poor garment fit and comfort.

Even so, elastic fabrics may eventually show signs of pilling. To keep your race suit looking nice longer, avoid contact with aggressive surfaces, such as Velcro. And turn it inside out, before packing in a bag together with ski boots and gloves. In the past, the extensive fabric pilling issue made it favorable to use



Force E

Force C

Force G

Force D

Force H

Force F

Force B

Force A



BXR43
Ballistic G
Force C
Hell C

Flower Power A

Flower Power B

Flower Power C

Flower Power D

screen printing method that was more resilient to fabric pilling. With these new Low-pill fabrics, this is no longer the case. And today the vast majority of speed suits are digital printed.

Previous page spreads shows how our race suit can be individually custom printed.

This page spread shows most of our standard designs and colorations. These suits can also be ordered without minimums. These are standard suit designs, but they can also be ordered with own logos (observe FIS logo rules).

BR37/BXR37 GS Race Suit FIS

GS suit with FIS approved Low-pilling fabric. With removable padding.
Sizes: S-XXXL

BR38/BXR39 DH Race Suit FIS

DH suit with FIS approved Low-pilling fabric. Without padding.
Sizes: S-XXXL

BR236 "Slim-fit" GS Race Suit FIS

GS suit with FIS approved Low-pilling fabric. With removable padding.
Sizes: S-XXXL

Size guide on page 82, table B.

BR43/BXR43 GS Race Suit

GS suit with non-FIS approved Low-pilling fabric. With removable padding.
Sizes: XXS-XXXL

BR45/BXR45 DH Race Suit

DH suit with non-FIS approved Low-pilling fabric. Without padding.
Sizes: XXS-XXXL

BR242 "Slim-fit" GS Race Suit

GS suit with non-FIS approved Low-pilling fabric. With removable padding.
Sizes: XXS-XXXL

Size guide on page 82, table B.



Ballistic B Ballistic A Ballistic G Ballistic J Ballistic O Ballistic F Ballistic H Ballistic C Ballistic D

Caution! Highly elastic race suit fabrics will eventually pill. Care should be taken to avoid contact with aggressive surfaces, such as, but not limited, to Velcro.

Our RTG-garments protects you against the elements while training, by adding an insulating Soft-Shell layer above the racing suit to block out wind and keep you warm. The fit is relatively tight to keep the race feeling that you get with a racing suit. Our RTG-garments can be ordered with any of our standard SoftShell colors. Or with standard colored areas and parts digital custom printed. Or as fully digital custom printed.



CSFBF40 Snowboard Soft-Shell jacket

Fully printed long jacket with inside lift ticket and phone pockets. Bottom drawcord adjustment.
Sizes: S-XL

BF50 RTG SoftShell Jacket

Hip-length SoftShell jacket with a tight fit. Two side pockets and two chest pockets.
Sizes: XXS-XXL

BF51 RTG SoftShell Jacket

Same as BF50, but partly digital custom printed.

BF50b RTG SoftShell Jacket

Same as BF50, but fully digital custom printed.

BF48 Bk
BF55 Bk/Bk/Bk
BXR36 Force E



BF50b
BXR





BF44 RTG SoftShell Shorts with longer legs. Full leg-zip and a waist belt. Sizes: XXS-XXL.

BF157 RTG SoftShell Shorts with a tight fit. Full leg-zip and a waist belt. Sizes: XXS-XXL.

BF157b RTG SoftShell Shorts Same as BF157, but partly digital custom printed.

BF55 RTG SoftShell Shorts shorts. Full leg-zip and a waist belt. Sizes: XXS-XXL.

BF56 RTG SoftShell Shorts Same as BF55 but, partly digital custom printed.

BF55b RTG SoftShell Shorts Same as BF55, but fully digital custom printed.

#BF157b
Print



#BF48 Rd

#BF47 Ry

BF47 RTG SoftShell Vest with collar and chest pocket. Sizes: L-150 & S-XXL.

BF48 RTG SoftShell Vest Tight fitting SoftShell vest with one chest pocket. Sizes: XXS-XXL.

BF48b RTG SoftShell Vest Same as BF48, but fully digital custom printed.



BF51
BF56



BF50b
BXR

BF50b Print/Bk/2Bk



BF50b
BF56

Russia
Paraski

Denmark
Alpine

Norway
SkiX

Australia
BorderX

Lithuania
SkiX

Spain
Paralympics

National Teams

Canada
SBX/PGS/PSL

Israel
SkiX

Kazakhstan
Alpine

Haiti
Alpine

Canadian
Boarder-X Team



Spain
Paralympics

Denmark
Alpine

Sweden
Speedski

South Africa
Alpine

Sweden
Paralympics

Ireland
Alpine

Eritrea
Alpine

Turkey
Alpine

Scotland
Alpine

Norway
Telemark

Sweden
SkiX

Malta
Alpine

Togo
Alpine

Argentina
Alpine

Brazil
Alpine

UK
Telemark

Poland
Paralympics

Armenia
Alpine



Argentina Alpine Team members



QUILTED
JACKETS

13

Comfortable all-round jackets. It fits well as a spring/fall jacket and is perfect to ski in on a sunny day. The quilted areas on the front and back keep you warm and the soft-shell areas, on the arms and sides, gives you great freedom of movement. The jackets comes with one chest pocket, two side pockets and one keycard pocket on the left sleeve. All models also available in "b" version, with softshell areas custom printed. Add personal touch and team/sponsor logos. No minimums.



Q30 Bk/FY

Q30 Rd/Ry

Q30 Wh/Bk

SoftShell fabric standard colors:



Quilted fabric stock colors:



Q30b Bk/*Print

Q30 Adult Quilted Jacket with standard colored SoftShell area.

Q31 "slim fit" version of Q30.

Sizes: XS-XXL.

Q30b Adult Quilted Jacket with custom printed SoftShell area.

Q31b "slim fit" version of Q30b.

Sizes: XS-XXL.

Q80 Kids Quilted Jacket with standard colored SoftShell area.

Q81 "slim fit" version of Q80.

Sizes: 110-160.

Q80b Kids Quilted Jacket with custom printed SoftShell area.

Q81b "slim fit" version of Q80b.

Sizes: 110-160.



SOFTSHELL



BF80
*Print/2Bk

BF80b SoftShell Adult Jacket

Unisex Hip-length fully custom printed SoftShell jacket with two chest pockets, two side pockets, two Keycard pockets and radio monofone loops on shoulders. Sizes: XS-XXL

BF80Wb SoftShell Ladies Jacket

Same as BF80b but with a ladies-cut.

BF81b SoftShell Adult slim Jacket

Same as BF80b but with a slim-fit.

BF86b SoftShell Adult Vest

Unisex Hip-length fully custom printed SoftShell vest with two chest pockets, two side pockets and radio monofone loops on shoulders. Sizes: XS-XXL

BF86Wb SoftShell Ladies Vest

Same as BF86b but with a ladies-cut.

BF87b SoftShell Adult slim Vest

Same as BF86b but with a slim-fit.

BF47 SoftShell Vest

Unisex hip-length SoftShell vest with a tight fit. One chestpocket. Sizes: 110-150 & S-XXL

BF52 SoftShell Adult Jacket

Unisex Hip-length SoftShell jacket with two chest pockets and two side pockets. Sizes: XS-XXL

BF52b SoftShell Adult Jacket

Same as BF52 but fully custom printed.

BF53 SoftShell Adult slim Jacket

Same as BF52 but with a slim-fit.

SoftShell fabric standard colors:



BF53b SoftShell Adult slim Jacket

Same as BF52b but with a slim-fit.

Size guide on page 82, table C.



BF80 SB/2Bk

BF80b *Print/2Wh



BF86 SB/2Bk

BF86b *Print/2Wh



BF47 SB



BF52 Bk/2Wh

BF52b *Print/2Wh



TEAM UNIFORM PROGRAM

Beyond-X is the ultimate alpine team uniform program.

Being able to combine many different styles, in to a unique and unifying look, makes it easy to equip all club members with a garment, or garments regardless if they are athletes, parents, coaches or officials.

This could include speed suits, SoftShell traing jackets & shorts, outerwear, coaches coats and pants, radio chest packs, as well as race bibs and gate panels, beach flags or printed C-net. The ones that want a shell jacket, can order this, while others can order a insulated jacket. But what really makes it work, is the re-order ability and that there are no minimum order requirements. Because especially for smaller clubs or ski areas, at year 3 and 4 can get increasingly difficult to reach set up minimums. And then that often results in ordering a completely new uniform for everybody. Despite many of the garments still being in good shape. A waste of resources that with Beyond-X will be greatly reduced.

And the ability to digitally print many of the garments only makes things so much better. Beyond-X - possibly the most flexible and best team uniform program there is!





DIGITAL CUSTOM PRINTED OUTERWEAR

Fully digital printed outerwear. We now have taken our knowhow from custom printing speed suits, in to outerwear.

Since these are not as stretchy garments, and are far more tailored for fit, the printing process is far more involved. There are simply far more pattern pieces that each need to be printed, before being sewn together to a complete garment.

Essentially everything you can print out on your home computer printer can also be printed on to these garments.

Being digital printed makes it possible to scale the print design to all needed sizes.

Any color in the Pantone Solid Coated pallet can be incorporated in to the design, and they can be used with gradients.

Unlimited number and size of logos can be included directly in to the print, at no extra cost (that won't be the case if logos are added via embroidery, screen printing, or heat transfer logos).

Yes, even photos can be printed, if they are provided in proper resolution.

Note, that generating proper print designs requires some knowhow of the garments, as well as computer graphic programs.





B628b- & B611b

Photo: Ateljé Änggatan Örebro

B628b- Adult unisex shell jacket

Fully custom printed 3-layer fabric shell hip-length jacket. With moulded teeth water-resistant main zip, 2 chest, 2 side, one inside and one Keycard pocket.

Optional B691b-/B692b hood can be snapped on to collar, in different heights.

Unisex sizes: XS-XXL.

B628Wb- Ladies shell jacket

Same as B628b-, but in ladies cut.

Ladies sizes: XS-L.

B678b- Kids shell jacket

Same as B628b-, but in Kids cut.

Kids sizes: 110-170.

B629b Adult unisex jacket

Same as B628b-, but in 2-layer fabric and 80gr insulation.

B629Wb Ladies jacket

Same as B628Wb-, but in 2-layer fabric and 80gr insulation.

B679b Kids jacket

Same as B678b-, but in 2-layer fabric and 80gr insulation.

B610b- Adult unisex shell pant

Fully custom printed 3-layer fabric shell full side-zip pant with SoftShell hip-area and belt. Optional B299 suspenders can easily be added. No pockets or snow-cuffs, but scuff guards.

Unisex sizes: XS-XXL, where S-XL also is available with 5cm extra short, or extra long leg lengths.

B610Wb- Ladies shell pant

Same as B610b-, but in ladies cut.

Ladies sizes: XS-L.

B660b- Kids shell pant

Same as B610b-, but in Kids cut.

Kids sizes: 110-170.

B611b Adult unisex pant

Same as B610b-, but in 2-layer fabric and 80gr insulation.

B611Wb Ladies pant

Same as B610Wb-, but in 2-layer fabric and 80gr insulation.

B661b Kids pant

Same as B660b-, but in 2-layer fabric and 80gr insulation.

B613b Adult unisex pant

Same as B611b, but pull-on version, without side zipper.

B691b- Shell hood

B692b Insulated hood

Add on hood for B600-Jackets.

Size guide on page 82, table A.



B628b-



**DIGITAL CUSTOM
PRINTED OUTERWEAR**



Same styles as the fully custom printed garments presented on pages 16 & 17, But made in our standard solid dyed fabrics.



#B628- 3Rd/3Rd



#B629 2Pu/2Gn



#B610- 3Fo

B610-

Same as B610b-.

B611

Same as B611b.

B613

Same as B613b.

B610W-

Same as B610Wb-.

B611W

Same as B611Wb.

B628-

Same as B628b-.

B629

Same as B629b.

B628W-

Same as

B628Wb-.

B629W

Same as

B629Wb.

B660-

Same as B660b-.

B661

Same as B661b.

B678-

Same as B678b-.

B679

Same as B679b.





R21b
Printed



R21b
Printed

R21b

This is the R21 oversize rain coat (page 35), but made out of 2-ply MAX fabric, lined and fully digital custom printed. 2 side pockets and permanent hood. The bottom can be shortened by turning fabric inwards and securing with snap buttons. Available in sizes XXS-XXL.

Ny hel-tryckt rock



BX100b- Shell jacket

Long all digital printed narrow fit shell jacket in 3 layer fabric, with permanent hood. 2 side pockets, 2 lower hand pockets, one inside pocket and a Key-card pocket and arm-pit zip-vents.

Available in sizes XS-XXL.

BX200b- Shell pant

All digital printed, non covered water resistant side-zip shell pant in 3-layer fabric. With Black SoftShell hip-area and waist belt. 2 side pockets, 2 thigh cargo pockets, snow-cuffs and scuff-guards.

Available in sizes XS-XXL.

BX201b Insulated pant

Like BX200b-, but insulated and 2-layer fabric



BX100b- printed.
BX200b- printed.



B400 PANTS

Our B400 range of pants comes in two main designs, both with options of ladies cut, kids sizes and partially printed. All with comfortable anatomical fit and softshell top. Choose your own coloration from standard fabrics and piping (page 31).



B414 2FR/2FO/Sc/Bk



B414W 3Wh/3CG/Sc/Ye



B414Wb 3Wh/Print*/Sc/Ye



B414b 20r/Print*/Sc/Bk



B415 2Bk/2CG/Wh/Wh



B415W 2FP/2Pu/Wh/LB



B415Wb 2FP/Print*/Wh/LB



B415b 2Bk/Print*/Gr/Gr



B464 2RB/2SB/Wh/Wh

B464b 2RB/Print*/Wh/Wh



	B414/B414W	B415/B415W	B464	B414B/B414Wb	B415B/B415Wb	B464B	B464b
Main pockets	✓	✓	✓	✓	✓	✓	✓
Custom colors	2	2	2	2	2	1	2
Optional piping	2	2	2	1	1	1	1
Part print "b" version	✓	✓	✓	✓	✓	✓	✓
Waist belt	✓	✓	✓	✓	✓	✓	✓
Loops for suspenders	✓	✓	✓	✓	✓	✓	✓
Full side zips	✓	✓	✓	✓	✓	✓	✓
Elastic top	✓	✓	✓	✓	✓	✓	✓
Snow cuffs	✓	✓	✓	✓	✓	✓	✓
Cordura scuff guards	✓	✓	✓	✓	✓	✓	✓
Cordura reinforced knees	✓	✓	✓	✓	✓	✓	✓
Fully taped seams	✓	✓	✓	✓	✓	✓	✓

B299 Add-on suspenders

Optional suspenders, fits all pants, attaches to pant loops.

Sizes:

130cm (pant size 110-150)

175cm (pant size 160-M)

220cm (pant size L-XXL)

B414 Adult unisex pant

Full side-zip pants.

Sizes: XS-XXL, S-XL can be ordered with extra long/short legs (+/-5cm).

B414W Ladies pant

Full side zip pants.

Sizes: XS-L.

B414b Adult unisex pant

Like B414, with color area 2 custom printed.

B414Wb Ladies pant

Like B414W, with color area 2 custom printed.

B415 Adult unisex pant

Pull-on pants.

Sizes: XS-XXL, S-XL can be ordered with extra long/short legs (+/-5cm).

B415W Ladies pant

Pull-on pants.

Sizes: XS-L.

B415b Adult unisex pant

Like B415, with color area 2 custom printed.

B415Wb Ladies pant

Like B415W, with color area 2 custom printed.

B464 Kids pant

Full side-zip pants.

Sizes: 110-170.

B464b Kids pant

Like B464, with color area 2 custom printed.

Size guide on page 82, table A.



B414b/415b/464b
Printeable area

B418 Adult unisex pant

Full side-zip pants.

Sizes: XS-XXL, S-XL can be ordered with extra long/short legs (+/-5cm).

B418W Ladies pant

Full side zip pants.

Sizes: XS-L.

B418b Adult unisex pant

Like B418, with color area 2 custom printed.

B418Wb Ladies pant

Like B418W, with color area 2 custom printed.

B419 Adult unisex pant

Pull-on pants.

Sizes: XS-XXL, S-XL can be ordered with extra long/short legs (+/-5cm).

B419W Ladies pant

Pull-on pants.

Sizes: XS-L.

B419b Adult unisex pant

Like B419, with color area 2 custom printed.

B419Wb Ladies pant

Like B419W, with color area 2 custom printed.

B419R Adult unisex pant

Pull-on pants with black Cordura reinforced knees.

Sizes: XS-XXL, S-XL can be ordered with extra long/short legs (+/-5cm).

B468 Kids pant

Full side-zip pants.

Sizes: 110-170.

B468b Kids pant

Like B464, with color area 2 custom printed.





B225 JACKET

	B225/B225W	B226/B226W	B227/B227W	B228	B235/B235W	B275/B275W	B276/B276W	B277/B277W
Main pockets	✓	✓	✓	✓	✓	✓	✓	✓
Custom colors	5	4	5	3	5	5	4	5
Optional piping	2	1	1	1	2	2	1	1
Part print "b" version	✓	✓	✓		✓	✓	✓	✓
Optional snow skirt	✓	✓	✓	✓	✓	✓	✓	✓
Chest pockets	✓	✓	✓	✓	✓	✓	✓	✓
Sleeve key-card pocket			✓	✓				✓
Inside pocket	✓	✓	✓	✓	✓			
Inside goggle pocket	✓	✓	✓	✓	✓	✓	✓	✓
Back pocket				✓				
Armpit zip vents	✓	✓	✓	✓				
Adjustable wrist cuffs	✓	✓	✓	✓	✓	✓	✓	✓
Inside lycra wrist cuffs	✓	✓	✓	✓	✓	✓	✓	✓
Waist drawcord adjustment				✓				
Bottom drawcord adjustment	✓	✓	✓	✓	✓	✓	✓	✓
Helmet position for hood	✓	✓	✓	✓	✓	✓	✓	✓
Fully taped seams	✓	✓	✓	✓	✓	✓	✓	✓



B225b/B225Wb/235b/275b

Printable area

B225 2FG/2FG/2NB/2NB/2NB/Wh/Wh
B414 2NB/2FG/Wh/Wh

Our B225 range of jackets comes in options of regular unisex, long version, ladies cut and kids sizes. All of them also available in a partially printed version, where outside of sleeves can be printed. All with comfortable anatomical fit. Chose your own coloration from standard fabrics and piping (page 31).



B291 Shell Hood**B292 Insulated Hood**

Snaps on to the jacket collar.

Sizes:

130 fits jacket sizes 110-140

160 fits jacket sizes 150-170

S fits jacket sizes XS-M

XL fits jacket sizes L-XXXL

B225 Adult unisex jacket

Hip length jacket.

Sizes: XS-XXL.

B225W Ladies jacket

Hip length jacket.

Sizes: XS-L.

B235 Adult unisex jacket

Long jacket.

Sizes: XS-XXL.

B275 Kids jacket

Hip length jacket.

Sizes: 110-170.

B225b Adult unisex jacket

Like B225, with color areas 2, 3 and 4 custom printed.

Sizes: XS-XXL.

B225Wb Ladies jacket

Like B225W, with color areas 2, 3 and 4 custom printed.

Sizes: XS-L.

B235b Adult unisex jacket

Like B235, with color areas 2, 3 and 4 custom printed.

Sizes: XS-XXL.

B275b Kids jacket

Like B275, with color areas 2, 3 and 4 custom printed.

Sizes: 110-170.

**B291/B292 2Rd****B225 2RB/2CG/2Wh/2SB/2Bk/--/--****B225b 2RB/*Print/2Wh/*Print/2Bk/--/--****B225W 2Pu/2FG/2Bk/2Ye/2Pu/Wh/Wh****B225Wb 2Pu/*Print/2Bk/2Ye/2Ye/Wh/Wh****B235 2NB/2Or/2NB/3Wh/2Rd/Sc/Sc****B235b 2NB/2Or/2NB/*Print/2Rd/Sc/Sc****B275 2Or/2FG/2Or/2FG/2FG/Bk/Wh****B275b 2Or/*Print/2Or/2FG/2FG/Bk/Wh****B225b 2Or/*Print/2Bk/*Print/2Bk/SR/SR****B414b 2CG/*Print/Or/Or**

Size guide on page 82, table A.



B226 JACKET

	B225/B225W	B226/B226W	B227/B227W	B228	B235/B235W	B275/B275W	B276/B276W	B277/B277W
Main pockets	✓	✓	✓	✓	✓	✓	✓	✓
Custom colors	5	4	5	3	5	5	4	5
Optional piping	2	1	1	1	2	2	1	1
Part print "b" version	✓	✓	✓	✓	✓	✓	✓	✓
Optional snow skirt	✓	✓	✓	✓	✓	✓	✓	✓
Chest pockets	✓	✓	✓	✓	✓	✓	✓	✓
Sleeve key-card pocket			✓	✓				✓
Inside pocket	✓	✓	✓	✓	✓	✓		
Inside goggle pocket	✓	✓	✓	✓	✓	✓	✓	✓
Back pocket				✓				
Armpit zip vents	✓	✓	✓	✓	✓			
Adjustable wrist cuffs	✓	✓	✓	✓	✓	✓	✓	✓
Inside lycra wrist cuffs	✓	✓	✓	✓	✓	✓	✓	✓
Waist drawcord adjustment				✓				
Bottom drawcord adjustment	✓	✓	✓	✓	✓	✓	✓	✓
Helmet position for hood	✓	✓	✓	✓	✓	✓	✓	✓
Fully taped seams	✓	✓	✓	✓	✓	✓	✓	✓

Our B226 range of jackets comes in options of regular unisex, ladies cut and kids sizes. All of them also available in a partially printed version, where outside of sleeves, back and left side chest can be printed. All with comfortable anatomical fit. Chose your own coloration from standard fabrics and piping (page 31).

B226 Adult unisex jacket

Hip length jacket.

Sizes: XS-XXL.

B226b Adult unisex jacket

Like B226, with color area 3 custom printed.

Sizes: XS-XXL.

B226W Ladies jacket

Hip length jacket.

Sizes: XS-L.

B226Wb Ladies jacket

Like B226W, with color area 3 custom printed.

Sizes: XS-L.

B276 Kids jacket

Hip length jacket.

Sizes: 110-170.

B276b Kids jacket

Like B276, with color area 3 custom printed.

Sizes: 110-170.



B226b 2Rd/2Rd/*Print/2Rd/SR
BA518SP 2Bk/2Bk/2Bk/CBk



B291/B292 2CG



B226 2CG/2Bk/2CG/FY



B226b 2CG/2Bk/Print*/2Bk/FY



B226W 2LB/2FP/3Wh/2FP/Bk



B226Wb 2LB/2FP/Print*/2FP/Bk



B276 2Rd/2Bk/2RB/3Wh/FY



B276b 2Rd/2Bk/Print*/3Wh/FY

B226b/226Wb/276b
Printable areaB226 2SB/2SB/2SB/2FY/Wh
BA518s 2Bk/2Bk/2FY/CBK/FY



B227 JACKET

	B225/B225W	B226/B226W	B227/B227W	B228	B235/B235W	B275/B275W	B276/B276W	B277/B277W
Main pockets	✓	✓	✓	✓	✓	✓	✓	✓
Custom colors	5	4	5	3	5	5	4	5
Optional piping	2	1	1	1	2	2	1	1
Part print "b" version	✓	✓	✓		✓	✓	✓	✓
Optional snow skirt	✓	✓	✓		✓	✓	✓	✓
Chest pockets	✓	✓	✓		✓	✓	✓	✓
Sleeve key-card pocket		✓	✓					✓
Inside pocket	✓	✓	✓	✓				
Inside goggle pocket	✓	✓	✓		✓	✓	✓	✓
Back pocket				✓				
Armpit zip vents	✓	✓	✓	✓				
Adjustable wrist cuffs	✓	✓	✓	✓	✓	✓	✓	✓
Inside lycra wrist cuffs	✓	✓	✓	✓	✓	✓	✓	✓
Waist drawcord adjustment				✓				
Bottom drawcord adjustment	✓	✓	✓	✓	✓	✓	✓	✓
Helmet position for hood	✓	✓	✓	✓	✓	✓	✓	✓
Fully taped seams	✓	✓	✓	✓	✓	✓	✓	✓

Our B227 range of jackets comes in options of regular unisex, ladies cut and kids sizes. All of them also available in a partially printed version, where middle of chest and back can be printed. All with comfortable anatomical fit. Chose your own coloration from standard fabrics and piping (page 31). Also available in a simplified version B228 (adult unisex no part print option).



B227b/227Wb/277b

Printable area

B227 2FG/2Bk/2FG/2Bk/2Bk/Wh

B418 2Bk/2FG/Wh

B227 Adult unisex jacket

Hip length jacket.

Sizes: XS-XXL.

B228 Adult unisex jacket

Hip length jacket. A simplified version of B227 with only 3 color areas.

Sizes: XS-XXL.

B227W Ladies jacket

Hip length jacket.

Sizes: XS-L.

B277 Kids jacket

Hip length jacket.

Sizes: 110-170.

B227b Adult unisex jacket

Like B227, with color area 3 custom printed.

Sizes: XS-XXL.

B227Wb Ladies jacket

Like B227W, with color area 3 custom printed.

Sizes: XS-L.

B277b Kids jacket

Like B277, with color area 3 custom printed.

Sizes: 110-170.

Size guide on page 82, table A.

B291/B292 2Rd**B228 2Rd/2Bk/2RB/5R****B227 2LB/2Bk/2Bk/2Bk/5e****B227b 2LB/2Bk/*Print/2Bk/2Bk/5e****B227W 2Bk/2Bk/3Wh/2Pu/2FP/FP****B227Wb 2Bk/2Bk/*Print/2Pu/2FP/FP****B277 2Ye/2Ye/2Ye/2RB/3Wh/2Rd/Sc****B277b 2Ye/2Ye/*Print/2RB/3Wh/Wh****B227 2RB/2RB/2RB/3Wh/2Rd/Sc****B418 2RB/2RB/Sc**



SKI AREA

The garments can be ordered as insulated, as shells, and some even with snap in insulation liners. Then one can of course choose colors and color combinations using our Colorlab on beyondx.com. Or in case of digital printed garments, generate print designs. And then custom embroideries, and/or sewn patches, can be added, if so desired.

The Colorlab will provide you with a pdf that shows the coloration code, needed when placing an order. For embroidery and/or patch placement, you need to contact your domestic Beyond-X representative.

Digital custom printed garments require more direct contact with a local representative, or if one is not available, then Beyond-X headquarters in Sweden, that will provide you with patterns to generate design files on to (provided you have access and knowhow on how to do such computer graphic work). Otherwise we will help generating design proposals, that then may be altered, to where they are accepted by the customer, and can be entered in to production.

All design and order information is stored, and can be re-used when/if re-orders are being placed.

Since there are no minimum order requirements, down to a single garment can be re-ordered, not just once a year, for a minimum of 3 years, but also 2-3 times / year. This means you as a customer, don't need to buy spare garments, but can just re-order when needed.

B228 2FO/2Bk/2Bk/Wh
B419R 2CG/CBk/Wh



Photo: Borgströms bild & video AB



BA550 Insulated Unisex Jacket

A Heavy duty ski-area work Jacket with:

- Keycard pockets on both arms.
- Velcro on chest for nametag.
- 1 radio chest pocket
- 4 chest pockets
- 3 waist pockets
- 1 big back pocket.
- 1 zipped inside pocket
- 2 inside mesh goggle pockets.
- Zipped mesh vent under arms.
- Radio monofone loops on shoulders.

Sizes: XS-XXXL



BA550SP 2Bd/2Bk/2Bk/2Bd/2Bk/SR/SR

BA550- Shell Unisex Jacket

Same as BA550 but without insulation. Also available with QL550 or QL551 snap-in insulation.

BA550W Insulated Ladies Jacket

Same as BA550, but with ladies cut.



BA518SP
2Rd/2Bk/2Fo/CBk

BA519SP 2Bk/2Bk/2Fo/CBk

BA550W- Shell Ladies Jacket

Same as BA550W but without insulation.

BA560 Insulated long Jacket

Same as BA550 but 5 cm longer.



QL550 Snap-in Insulation Jacket

Quilted snap-in insulation for jacket BA550SP-.

QL551 Snap-in Insulation Vest

Quilted snap-in insulation vest for jacket BA550SP-.

QL519 Snap-in Insulation Pant

Quilted snap-in insulation for pant BA518SP-/BA519SP-.

BA518SP Waist Pant

Our very popular Coaches pant. Possibly the best ski area work pant there is. Also being used as Ski Patrol pant in both Sweden and Norway. Features: Comfortable SoftShell hip area with belt. Cordura re-enforced knee area with removable knee-pads. One extra layer fabric in seat area. 2 large cargo pockets and 2 smaller pockets. Zipped Mesh went on both legs. Bottom Zipper, snow-cuffs and Cordura Scuff-guards. Sizes: XS-XXXL, S-XL can also be ordered with extra long or extra short legs (+/-5cm).

BA519SP Bib Coaches Pant with Suspenders

Same as BA518SP, but with high front and rear including suspender.





SX420



SKI PATROL

We are a proud supplier of both the Swedish and Norwegian official Ski Patrol uniforms. These have been developed together with the ski patrol workers, with the goal to produce their best possible work wear. If your country don't use an official Ski Patrol uniform, and you and your ski area is in need of such highly functional garments, contact your local representative, or the Swedish Beyond-X headquarters, to make a uniform that matches your specific needs. As usual we have no order minimum, and you can always re-order the same garment for a minimum of 3 years.

Models:

BA518SP, Waist pant, BA519SP High pant
BA550SP Hip length jacket
BA550W Ladies hip length jacket
BA560SP Long jacket
B292 Insulated Hood, B299 Suspenders
SX420 Men's size SkiX bib
BF80b SoftShell Adult Jacket
BF86b SoftShell Adult Vest



B291



BA550SP



BA519SP



BA518SP



BF86



BF80



BF86



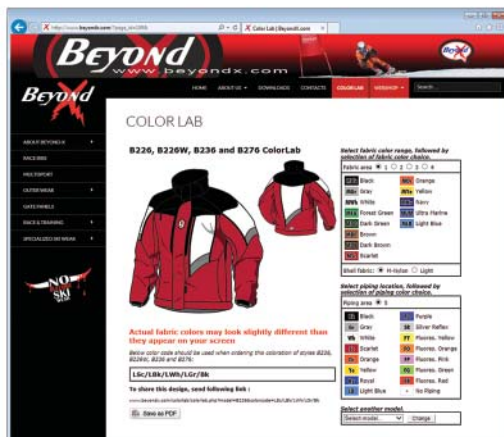
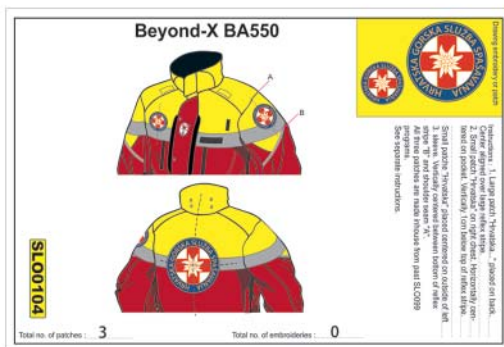
BA550SP



BA518SP



BA519SP



Custom coloration

Beyond-X outer-wear is not offered in fixed colorways. Instead color customizing is standard. With the standard fabric colors and available garment color ranges, you can choose between millions of different possible colorways / style. When adding a digital printed color range, offered on many styles, the number of possible colorways is almost unlimited!

With our "Colorlab" tool at www.beyondx.com you can with ease generate your own unique color blocking on a Beyond-X jacket or pant.

Shell fabrics

2-ply MAX fabric: Soft light weight 175g/m² Polyester fabric with slight stretch. 20.000mmvp and 20.000g/m²/24h air permeability with C6DWR heavy duty surface impregnation.

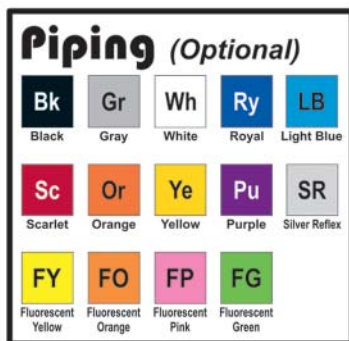
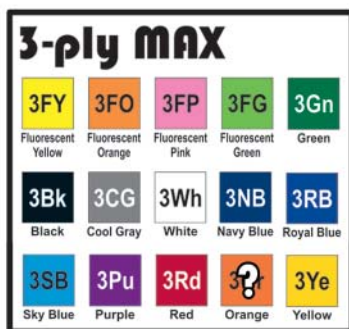
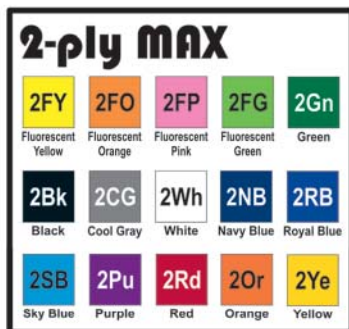
3-ply MAX fabric: Same weave as 2-ply but 220g/m² due to 3rd layer in 3-ply construction that increases fabric performance durability. 20.000mmvp and 20.000g/m²/24h air permeability with C6DWR heavy duty surface impregnation.

Piping: Fabric piping option on many garments adds customizing alternatives.

Embroidery & Patch service

At a reasonable additional charge garments can be custom embroidered and/or have customer provided patches sewn on. The stitching/sewing will be water-proofed by applying seam sealing tape before garment assembly. We can also assist in creating your embroidery programs.

For additional information contact your Beyond-X representative.





RCP10b - Radio Chest pack

Same as RCP10 but with custom digital print on main pocket lid.

RCP10 - Radio Chest pack

With adjustable radio bay to fit most Com-radio sizes on the market. The chest pack is equipped with three strategic placed pockets and a pen loop. It has adjustable shoulders straps and a elastic adjustable chest strap.



RCP13 - Radio Chest Pack

With one outward angled, adjustable radio bay that fit most Com-radio sizes on the market. The chest pack is equipped with 3 strategic placed pockets and a pen loop. It has adjustable shoulder straps and an elastic adjustable chest strap.

RCP13b - Radio Chest Pack

Same as RCP13 but with digital custom print on main pocket lid.

RCP11 - Radio Chest Pack

With two adjustable, angled radio bays that fit most Com-radios on the market. The chest pack also offers one large pocket and a pen loop. It has adjustable shoulder straps and a elastic adjustable chest strap.



RCP12 - Radio Shoulder Sling

With one adjustable radio bay that fits most Com-radios on the market. It has elastic adjustable straps.



LU70 Coaches Backpack

In very heavy duty PVC-coated fabric, re-enforced seams and extra heavy duty zippers. Compartments specially designed to hold drill bits and other items

We grew tired at selling other brands of coaches backpacks, where seams starting to fall after a few months of use. So, we decided to take care of the problem, by making our own collection.

We have developed this collection of five backpacks with various purposes. All of them extreme Heavy duty, made to last! Made from PU-coated polyester weave, with reinforced waterproof bottom (not LU75). Heavy duty carrying straps and zippers. Back plate with hard plastic insertion (not LU75).

Lots and lots of functional pockets. The coaches backpacks also have special designed pockets for drill machines and drill bits.



LU74 Coaches Backpack

Heavy duty coaches backpack 57l. Main compartment plus another 11 pocket for various purposes.



#LU75

LU75 Universal Backpack

Backpack 29l. Main compartment plus another three pockets, and two outside mesh compartments.



LU71 Large Coaches backpack.

Large heavy duty coaches backpack 80l. Main compartment plus another 11 pockets (some especially designed to hold power drill machine and several drill bits).



#LU74



LU80 Boot bag

Boot bag backpack 50l. Main compartment plus another nine pockets.



#LU80





BA518SP 2Bk/2Bk/2Bk/CBk

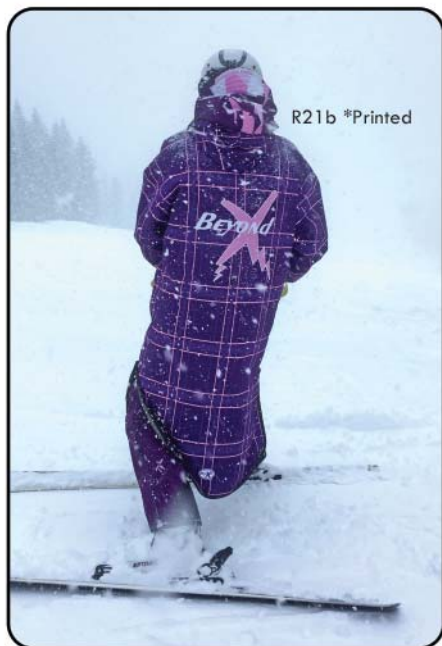
#B299



#BA518SP
2FG/2Bk/2FG/CBk



#BA519SP
2Rd/2Bk/2CG/CBk



R21b *Printed

R21b

This is a brand new version of our R21 over-size rain coat made out of 2-ply MAX fabric, lined and fully digital custom printed. 2 side pockets and permanent hood. The bottom can be shortened by turning fabric inwards and securing with snap buttons.

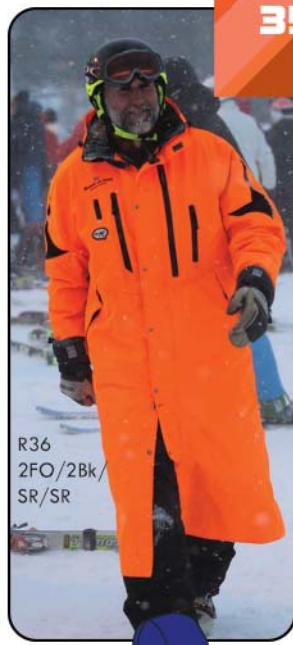
Available in sizes XXS-XXL.

BA518SP Coaches Waist Pant

Our immensely popular Coaches waist pant is as good as they come, with re-enforced knee and seat areas, cargo pockets and SoftShell waist area. This same pant is also used in the official Swedish and Norwegian Ski Patrol uniforms. Available in sizes XS-XXL, where S-XL also can be ordered with 5cm longer or shorter leg-length.

BA519SP High bib coaches pant with suspenders.

Otherwise same as BA518SP.



R36
2NB/2Ye/WWh/SR



R38 2Bk/Ye/Sc



R37
2FG/3Wh/FY



R18 Rd



R21 Ry

R36 Coaches coat loaded with chest, radio, back, phone, goggle and side pockets. More pockets than one ever needs. Removable insulated liner makes it perfect for very cold winter days, as well as for the glacier in spring, summer or fall. Optional snap-on hood can be snapped on to collar. Sizes: XS-XXL.

R38 Permanent insulated, simplified version of R36. Offers two side pockets, one chest and one goggle pocket. Sizes: XXS-XXL.

R37 Oversize foul weather coat that fits over regular outerwear. Includes hood, 3 chest pockets, and offers inwards snap-up bottom, to reduce the length. Sizes: XXS-XXL.

R18 Oversize Poncho with hood. Sides are joined via push buttons. Non breathable fully waterproof fabric. Available in red and royal blue. Sizes: XXS-XXL.

R21 Oversize rain coat with hood and two side pockets. Non breathable fully waterproof fabric. Available in red and royal blue. Sizes: XXS-XXL.



COACHES CORNER