

BXR37



B628b-, BR37 & BF157b



[www.beyondx.com](http://www.beyondx.com)

2019-20



Welcome to a new edition of the Beyond-X product catalogue. As in the past not a fashion catalogue or statement, but more of a work book. Because Beyond-X is really a

- We are careful not to promise more than we can keep.
- We try to surprise our customers by delivering better, or offering higher service than they expect.

We are simply a hard core racing brand, solid rooted in the ski racing community. A



brand.

What that means is that we do things slightly different from other brands:

- We don't run large and expensive marketing campaigns. Instead a rather tight operation, trying to offer our customers the best value for their money.
- We don't place our production in lowest salary factories. Instead we operate our own factory located in Poland, inside of EU, in order to have full control over the production and its quality.
- We value flexibility and quality higher than lowest possible production cost.
- We don't follow today's fashion trend bragging about how climate smart one may be. Instead we produce products of such high quality, that they last longer. And in combination with min. 3 years re-order ability, with no order minimums our garments can often be used twice as long as other team uniforms.
- We believe reducing over consumption is the best way to care for our planet.

brand.

Over the years our product range has grown to now, in addition to ski wear, also include ski area personnel work wear, slalom poles, safety net, signs and much more. Always with the goal to offer high quality products at a reasonable price.

The latest such addition is such an odd thing as a "Water injection beam"! What other ski brands offer "Water injection beams"? None!

This is typical Beyond-X. Water injection beams are great tools for training and race events. But hard to find. If we happen to run across a high quality product, at a reasonable price, we try to make this available to our customers. Regardless of the market being rather limited.

Despite not being a fashion brand, our custom printing options can, rightly used, very well generate fashionable garments. So, being hard core, does not exclude being fashionable!

Being a rather small hard core racing brand, we of course follow the development of the sport.

We sincerely believe today's extreme slalom technique makes it hard for common people to understand what is better or worse, until the time is displayed. This could easily lead to a smaller fan base, as well as less re-growth.



Gunnar Bergstedt & George Ager

## DUAL racing!

We believe dual racing can be the remedy. It's an easy format to understand, and is exciting to watch and compete in. Therefore we support and sponsor the World Pro Ski Tour that is back and growing in strength.

We also want to encourage ski resorts to make DUAL racing a common activity in ski resorts around the world. And this way aid in recruiting new future ski racers.

We already offer many products needed to build a DUAL arena. And will continue to add more.



## The Pro Tour is back!

And that is great news for ski racers around the world.

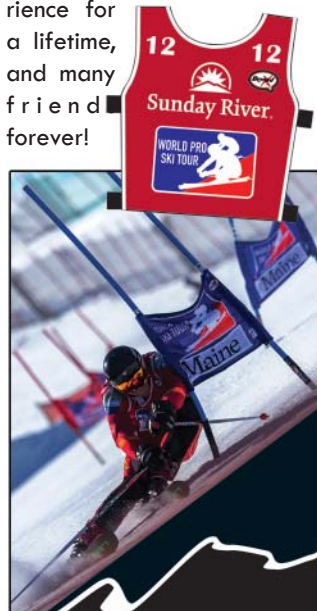
It started with one race event in 2016, three in 2017, and now 5 in 2018.

There are many young ski racers that have spent years training. There are limited opportunities to make it in to national teams or the World Cup. The Pro Tour gives many more a chance to generate something positive out of the years of training. May that be great results, earned prize money, building an international contact network, or just having a great experience.

And in history, there have been a number of racers that never made it in their national teams. That later went on to dominate in Pro Racing. In the process outcompeting many former WC-stars.

Beyond-X founder and owner, Gunnar Bergstedt (Grassl) is himself a 4 year Swedish national team member and 8 year pro racing veteran.

The foundation for Beyond-X was formed by the years of Pro Racing. He hopes the World Pro Ski Tour will give today's youngsters the same opportunity the Pro Tour in the 80's gave him. An experience for a lifetime, and many friends forever!



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## Fully digital custom printed outerwear.

We have taken our know-how from digitally custom printing alpine racing suits, in to the outerwear segment, and now offer a range of fully custom printed jackets and pants.



#B691b-



#B628b-



**B628b-**, Adult hip-length, all digital printed shell jacket. 3-layer shell fabric, 2 chest pockets, 2 side pockets, Keycard pocket, inside pocket, and arm-pit zipper vents. Sizes XS-XXL.

Also available in kids sizes 120-170 as **B678b-**.

**B629b**, same shell as above, but with 80gr added insulation and lining fabric. 2-layer shell fabric.

Also available in kids sizes 120-170 as **B679b**.

**B691b-**, fully custom printed optional shell hood. Can be attached to jacket with buttons and Velcro.

Every print design you can print out on your home computer printer, we can now apply to your ski outerwear. And since this is digitally printed there is no large set-up charge involved. So completely individual custom prints can be generated.

**B610b-**, Adult full-side-zip, all digital printed shell pant. 3-layer fabric, no pockets, and no snow-cuffs. SoftShell waist area and waist-belt. Sizes XS-XXL.

Also available in kids sizes 120-170 as **B660b-**.

**B611b**, Adult full-side-zip, all digital printed, insulated pant in 2-layer fabric. With 2 side pockets and snow-cuffs. SoftShell waist area and waist-belt. Sizes XS-XXL with S-XL also being offered with +5 or -5 cm leg lengths.

Also available in kids sizes 120-170 as **B661b**.

**B613b**, Pull-on all digitally printed, insulated pant in 2-layer fabric. With 2 side pockets and snow-cuffs. SoftShell waist area and waist-belt. Sizes XS-XXL with sizes S-XL also offered with +5 and -5 cm leg lengths.

**B299**, optional suspender that easily can be fitted to all Beyond-X waist long pants.



#B613b-



#B610b-

Danish national team uniform.  
B610b- & B628b- with B691b



And there are no order minimums. That makes it easy to re-order for many years to come.

One setback to be aware of is that digital printing will not be as UV-fading resistant as dyed fabric.

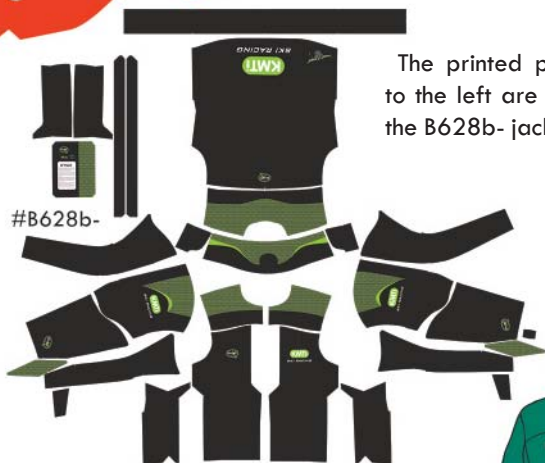
A huge advantage with these garments, from a team uniform standpoint, is that adding logos or colors will not affect the price the way adding an embroidered logo does. The logos simply become integrated in the print design, at no extra cost.

To generate the needed print designs can at times be a demanding job that requires substantial computer graphic design skills. There are many ways to reduce the risk of making mistakes. Let us help you design the ultimate team uniform.

Note, in general pixel graphic such as png or jpg is less suited for this application, and make it extremely hard to adjust the design if so will be needed. Vector graphic such as ai or cdr will be a far better choice.







The printed patterns pieces to the left are what make up the B628b- jacket to the right.

These digital printed styles are available also in solid dyed fabric as follows:

**B628-**, Adult hip-length, shell jacket. In 3-layer fabric, 2 chest pockets, 2 side pockets, Keycard pocket, inside pocket, and arm-pit zipper vents. Sizes XS-XXL.

Also available in kids sizes 120-170 as **B678-**.

**B629**, same jacket as above, but with 80gr added insulation, 2-layer shell fabric and lining fabric.

Also available in kids sizes 120-170 as **B679**.

**B691**, shell hood. Can be attached to jacket collar via press buttons and Velcro.



#B628- 3Gn/3Gn



#B629- 2Pu/2Nv



#B610- 3FO

**B418**, Adult full-side-zip, insulated pant in 2-layer fabric. With 2 side pockets and snow-cuffs. SoftShell waist area and waist-belt. Sizes XS-XXL with S-XL also being offered with +5 or -5 cm leg lengths.

Also available in kids sizes 120-170 as **B468**.



**B610-**, Adult full-side-zip, 3-layer fabric shell pant, no pockets, and no snow-cuffs. SoftShell waist area and waist-belt. Sizes XS-XXL.

Also available in kids sizes 120-170 as **B660-**.

**B419**, Pull-on insulated pant in 2-layer fabric. With 2 side pockets and snow-cuffs. SoftShell waist area and waist-belt. Sizes XS-XXL with sizes S-XL also offered with +5 and -5 cm leg lengths.

Jacket including both embroidery and custom print.



# Additional custom service

At a reasonable additional charge garments can be custom embroidered and/or have customer provided patches sewn on. The stitching/sewing will be waterproofed by applying seam sealing tape before garment assembly.

programs, or we can generate one for you. Embroidery stitch program development as well as the actual embroidery will be charged based on # of stitches the embroidery includes.

Embroideries require customer provided embroidery stitch

For additional information contact your Beyond-X representative.

	B414	B415	B418/B418W	B419/B419W	B225/B225W	B226/B226W	B227	B235	B236	B264/B464	B468	B275	B276	B277	BA516/BA517	BA518	BA519	BA541	BA550/BA550W	BA560	V314	V325	V326	V364	V375	V376
Main side pockets	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓
Optional snow skirt					✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				✓	✓	✓	✓	✓	✓	✓	✓	✓
Optional piping	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓				✓	✓	✓	✓	✓	✓	✓	✓	✓
Chest pocket(s)					✓	✓	✓	✓	✓	✓		✓	✓	✓			✓	✓	✓	✓			✓	✓	✓	✓
Napoleon pocket																						✓	✓		✓	✓
Inside goggle pocket					✓	✓	✓	✓	✓	✓		✓	✓	✓				✓	✓	✓		✓	✓		✓	✓
Inside pocket					✓	✓	✓	✓	✓	✓								✓	✓	✓		✓	✓			
Back pocket								✓											✓	✓						
Armpit zip vents					✓	✓	✓	✓	✓	✓								✓	✓	✓						
Adjustable wrist cuffs					✓	✓	✓	✓	✓	✓		✓	✓	✓				✓	✓	✓		✓	✓		✓	✓
Inside lycra wrist cuffs					✓	✓	✓	✓	✓	✓		✓	✓	✓				✓	✓	✓		✓	✓		✓	✓
Waist drawcord adjustment								✓	✓	✓										✓						
Bottom drawcord adjustment					✓	✓	✓	✓	✓	✓			✓	✓				✓	✓	✓		✓	✓		✓	✓
Helmet position for hoods					✓	✓	✓	✓	✓	✓		✓	✓	✓				✓	✓	✓		✓	✓		✓	✓
Waist belt	✓	✓	✓	✓						✓	✓					✓	✓	✓			✓				✓	
High top/suspenders																	✓									
Full size zips	✓		✓							✓	✓										✓			✓		
Lower side zips																✓	✓	✓								
Elastic top	✓	✓	✓	✓						✓	✓					✓	✓	✓			✓			✓		
Snow cuffs	✓	✓	✓	✓						✓	✓					✓	✓	✓			✓			✓		
Cordura scuff guards	✓	✓	✓	✓						✓	✓					✓	✓	✓			✓			✓		
Fully taped seams	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓

Beyond-X outerwear features and functions.

In 1994, then as a Spyder distributor, we started Spyder ProGear. The first truly real alpine team uniform program. In 1999 we took it all one step further and started Beyond-X, which was a sole team uniform program. Not sold via retail, but direct to the end consumer. Since then the offering, as is obvious in this catalogue, has grown. However our core customer base is still alpine ski clubs, and the ski areas that make the alpine skiing sport possible.

## Large offering:

The program offers many different styles to choose from. They all can be combined together in one unifying look. Outerwear, race suits, SoftShell jackets, vests and shorts, coach's pants and coats, can all be designed to one unifying look.

## Customizing:

Sponsor and club logos can be embroidered or included in print designs. With our new all digital printed outerwear, the entire garments can match the look of the club racing suit, and also include all logos directly in the print design.

## Uniform duration:

All of these garments can be re-ordered for a minimum of three years. But some styles



B227 2NB/2NB/2NB/2SB/2Sc  
B418 2NB/2SB/Sc

stay around as long as 6-7 years. And not only can the garments be re-ordered several years, but also during the season. And without any minimum order requirements. This makes it possible to keep a team uniform up to date. New members can join the unifying look. Once garments are outgrown or worn out, they can be re-supplied.

## How is this possible? And why don't all other ski garment brands offer the same?

We started as a team uniform supplier, and set up our operation to handle the specific demands of team uniform business.

In order not to be stuck with the normal order minimums sewing factories work with, we started our very own Polish sewing

Ullensaker ski club in Norway have designed a team uniform look that includes outerwear, race suits, SoftShell shorts and part quilted jackets. And now may add a coach's coat as well.



BR37  
BR43

factory. Therefore we are in sole control of what is being produced, and how. Often smaller re-orders generate losses rather than income. But being able to produce also these none efficient orders, makes our program and brand truly unique!

So, owning our very own sewing factory is really the key to why we are what we are, and other brands can only dream about offering what we are.

Sure, there are many other brands and team uniform programs. But if flexibility and





B227 2NB/2NB/25B/25B/5c  
B418 2NB/25B/5c



BR37  
BR43



Q30b, Q80b Nv/Print\*

BF56 Bk/Print\*  
BR Custom print



Q80b Nv/Print\*  
BF56 Bk/Print\*



B218  
B268

Q30b  
Q80b

BF55b



despite producing in low cost countries, paying extremely low salaries, sometimes involving child labor, inhumane working conditions, and minimal regulations for working environment and chemical substances used in the production process. Our production takes place in Poland, an EU country, with similar strict employment regulations as all other EU-countries. On top of that, to our bulk customers, transports negative impact is limited.

And the fact that our re-order ability allows a uniform to be use 1 or two additional seasons, may just be more climate smart than any recycling process.



B227 2NB/2NB/25B/25B/5c  
B418 2NB/25B/5c

re-order ability is of importance, almost none can match Beyond-X.

### Sustainability?

This is something today frequently used in marketing of products. And the reason why many market their brands as environmental-friendly, may be to convince the customers that they are OK,

## Custom coloration

Beyond-X outer wear is not offered in pre-determined colorways. Instead color customizing is standard. The many standard fabric colors and available garment color ranges offer a choice of several million different possible colorways / style. When adding a digital printed color range, offered on many styles, the number of possible colorways is almost indefinite!

By selecting "Colorlab" on [www.beyondx.com](http://www.beyondx.com) you can with ease generate your own unique color blocking on a Beyond-X jacket or pant.

Start by selecting one of the fabric options:

### Light fabric:

Durable Cordura blend 2-ply 190g/m<sup>2</sup> Nylon fabric. 16.000mmvp and 14.000g/m<sup>2</sup>/24h air permeability and DWR surface impregnation.

### 2-ply MAX fabric:

New softer light weight 175 g/m<sup>2</sup> Polyester fabric with slight stretch. 20.000mmvp and 20.000g/m<sup>2</sup>/24h air permeability with C6DWR heavy duty surface impregnation.

### 3-ply MAX fabric:

Same weave as 2-play but 220g/m<sup>2</sup> due to 3rd layer in 3-ply construction that increases fabric performance durability. 20.000mmvp and 20.000g/m<sup>2</sup>/24h air permeability with C6DWR heavy duty surface impregnation.

### Piping:

Fabric piping option on many garments adds customizing alternatives.

## light Woven



## 2-ply MAX



## 3-ply MAX



## Piping (Optional)



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**COLOR LAB**

**B226, B226W, B236 and B276 ColorLab**

Select fabric color range, followed by selection of fabric color choice.

Fabric area: 1 2 3 4

Black	Orange
Gray	Yellow
White	Navy
Forest Green	Ultra Marine
Dark Green	Light Blue
Brown	
Dark Brown	
Scarlet	

Shell fabric: In-tutor Light

Select piping location, followed by selection of piping color choice.

Piping area: 5

Black	Purple
Gray	Silver Reflex
White	Fluores. Yellow
Scarlet	Fluores. Orange
Yellow	Fluores. Pink
Orange	Fluores. Green
Light Blue	Fluores. Red
	No Piping

Select another model.  
(Select model) Change

Actual fabric colors may look slightly different than they appear on your screen.  
Below color code should be used when ordering this coloration of style B226, B226W, B236 and B276:

LSC/LBK/LWh/LGr/Bk

To share this design, send following link:  
[www.beyondx.com/colorlab/colorlab.php?model=B226&shell=white&LSC/LBK/LWh/LGr/Bk](http://www.beyondx.com/colorlab/colorlab.php?model=B226&shell=white&LSC/LBK/LWh/LGr/Bk)

Save as PDF





Alpine



Alpine



Alpine



Alpine



Alpine

It is with great pride we supply products to many different national teams. From us, many smaller national teams receive the same service normally given only to large established national teams.

And the list is actually far longer, since we also produce racing suits for several other brands that in turn supply several national teams with them.

We wish them all the best of luck in their quest for success!



Paraski



Alpine



Alpine



SkiX (SL poles)



Speedski



Alpine



Alpine



Paralympics



Border Cross



Paralympics



DEMO team



Alpine



Border Cross



Alpine



Alpine



SkiX (SL poles)



Telemark



Alpine



Telemark



**B291/B292**  
2LB



**B291** Optional shell hood that snaps on to jacket collar. B292 Insulated hood.

Sizes:

130 fits size 110-140.

160 fits size 150-170.

S fits size XS-M.

XL fits size L-XXXL.

**B227** 2RB/2RB/2RB/2Wh/2Rd/Sc

**B418** 2RB/2RB/Sc

Beyond-X outerwear is made for serious skiers. Not all of Bull-Shit fashion gimmicks that have no other function than to look cool.

We use only the best YKK zippers, and avoid waterproof coil zippers as main jacket zipper, simply because they are not durable enough. Therefore traditional main zipper covers.

Soft hand, yet durable fabric with 20 000mm water resistance and 20 000 g/m<sup>2</sup>/24h breathability, and very potent surface impregnation, and 2-way stretch, and fully taped seams.

Jackets can be ordered with, or without insulation.

The same styles can be ordered in plain stock colors, or with some areas digital custom printed. And there is a fully custom printed offering as well. All garments can be re-ordered for a minimum of 3 more years, without minimum order requirement. A must, to be able to re-order several years. Who re-orders 20 garments the last year?



**B227**

2SB/2Bk/2SB/2Bk/2Bk/Ye

**B227** Unisex hip length insulated jacket. With 2 chest pockets, 2 side pockets, Keycard pocket, goggle pocket and inside pocket, as well as zip-vents.

Sizes XS-XXL.



**B227W**

2Bk/2Bk/2Wh/2Pu/2FP/FP

**B227W** Hip length insulated ladies jacket. With 2 chest pockets, 2 side pockets, Keycard pocket, goggle pocket and inside pocket, as well as zip-vents.

Sizes XS-L.

2Ye/2Ye/2Ye/2RB/2Wh/Wh



**B227** 2Bk/2Bk/2Bk/2FP/2FP/Wh  
**B414** 2Bk/2FP/Wh



**B277**

**B277** Hip length insulated kids jacket. With 2 chest pockets, 2 side pockets. Key-card and inside pockets.

Sizes 110-170.





**B275** Hip length insulated kids jacket.  
Sizes 110-170.



**B275**

2SB/2SB/2Wh/2Wh/2Wh/Sc/Sc

**B225** 2Rd/2Rd/2NB/2Rd/2Rd/Wh/Wh  
**B214** 2Rd/2NB/Wh/--

**B226W** Hip length insulated ladies jacket.  
Sizes XS-L.



**B226W**

2FP/2FP/2Wh/2Bk/Bk

**B225W** Hip length insulated ladies jacket.  
Sizes XS-L.



**B225W**

3Wh/3Wh/3Pu/3Pu/3Pu/Bk/Bk

**B225** Hip length insulated adult unisex jacket. With 2 chest pockets, 2 side pockets, Keycard pocket and inside pockets, as well as zip-vents.  
Sizes XS-XXL.



**B225**

2Gn/2Rd/2Wh/2Wh/2Rd/Gn/Sc



**B226** 2RB/2RB/2RB/2Wh/Wh  
**BA518SP** 2Bk/2Bk/2Bk/Cbk

**B276** Hip length insulated kids jacket.  
Sizes 110-170.



**B276**

2FO/2Bk/2FO/2Wh/Bk

**B226--**

2NB/2FG/2FG/2Rd/Wh

**B226--** Adult unisex shell jacket



**B235** Long insulated adult unisex jacket with waist draw-cord. 2 chest pockets, 2 side pockets, Keycard pocket and inside pockets, as well as zip-vents.  
Sizes XS-XXXL.



**B235**

2NB/2NB/2NB/2NB/2Wh/Wh/Wh

**B226** Hip length insulated adult unisex jacket. With 2 chest pockets, 2 side pockets, Keycard pocket and inside pockets, as well as zip-vents.  
Sizes XS-XXL.



2Rd/2Bk/2CG/2Wh/LB

**B225** FGn/FGn/LNv/LNv/LNv/Wh/Wh

**B415** LNv/FGn/Wh/Wh



**B414**

2RB/2SB/Wh/Wh



**B415**

2Bk/2FO/Wh/--



**B414W**

2FO/2FO/Bk/Bk



**B415W**

2FP/2Bk/--/--



**B464**

2FG/2FG/Wh/--

**B414** full side-zip insulated uni-sex waist pant. With two side pockets, snow-cuffs, Cordura Scuff-guards, elastic SoftShell waist area with waist belt. Fully seam taped.

Available also as pull-on pant as **B415**.

Both versions can be ordered with area #2 custom printed, then as **#B414b** and **B415b** (see page 16)

Sizes XS-XXL, where sizes S-XL can be ordered with option of 5cm extra short or extra long legs.

**B414W** full side-zip insulated ladies waist pant. With two side pockets, snow-cuffs and elastic SoftShell waist area with waist belt. Fully seam taped.

Available also as pull-on pant in version **#B415W**.

Both versions can be ordered with area #2 custom printed, then as **#B414Wb** and **B415Wb** (see page 16).

Sizes XS-L.

**B464** full side-zip insulated kids waist pant, with side pockets, snow-cuffs, elastic SoftShell waist area with waist belt. Fully seam taped.

Can be ordered with area #2 custom printed, then as **#B464b** (see page 16)

Sizes 110-170.

**B299** optional suspenders that fit on all of our pants and shorts, can easily be attached to existing belt loops. Size 130cm (fits size 110-150) Size 170cm (fits size 160-M) Size 220cm (fits size L-XXL)



**B227b** 2Bk/2Bk/Print/2Bk/2Bk/Sc

**B418** 2Bk/2Bk/Sc



**B299**



**B418**

2Gn/2Rd/Wh



**B419**

2Bk/2Bk/Wh



**B419R**

2CG/CBk/Sc



**B419W**

2Rd/2Wh/--



**B468**

2Pu/2Bk/FP

**B418** full side-zip insulated unisex waist pant, with 2 side pockets, snow-cuffs, elastic SoftShell top with waist belt. Fully seam taped.

Available also as pull-on pant, then in version **B419**.

Both versions can be ordered with area #2 custom printed, then as **#B418b** and **B419b** (see page 16).

Sizes XS-XXL, where sizes S-XL can be ordered with option of 5cm extra short or extra long legs.

**B419R**, as B419, but with additional Cordura re-enforced knee area.

**R418W** Full side-zip insulated ladies waist pant, with 2 side pockets, snow cuffs, elastic SoftShell top with waist belt. Fully seam taped.

Available also as pull-on pant as **B419W**.

Both versions can be ordered with area #2 custom printed, then as **#B418Wb** and **B419Wb** (see page 16).

Sizes XS-L.

**B468** full side-zip insulated kids waist pant with 2 side pockets, snow cuffs, elastic SoftShell top with waist belt. Fully seam taped.

Can be ordered with area #2 custom printed, then as **#B468b**.

Sizes 110-170.



**B418** 2Bk/2FG/Sc

**B226b** 2FG/2Bk/Print/2Bk/--



**B226Wb**

2FP/2Bk/Print/2Wh/Bk

**B226Wb**, partly custom printed version of B226 W(see page 13).



**B225Wb**, partly custom printed version of B225W (see page 13).



**B225Wb** 3Wh/Print/3Wh/Print/3Wh/--

**B225Wb**

2Bk/Print/2FP/Print/2FP/Bk/Bk

**B276b**, partly custom printed version of B276 (see page 13).



**B276b**

2Rd/2Gn/Print/2Wh/Wh



**B275b**

2Rd/Print/2Gn/2Wh/2Gn/Wh/Sc

**B275b**, partly custom printed version of B275 (see page 13).



**B226b**, partly custom printed version of B226 (see page 13).



**B226b**

2Bk/2Bk/Print/2Bk/Wh

**B414b**, partly custom printed version of B414 (see page 14). Also available in pull-on version **B415b**.

**B414Wb**, partly custom printed version of B414W (see page 14). Also available in pull-on version **B415Wb**.

**B464b**, partly custom printed version of B464 (see page 14).



**B414b**

2Bk/Print/Wh/Wh



**B414Wb**

2Bk/Print/--/--



**B464b**

2Rd/Print/Wh/--



**B225b**

2Bk/Print/2Bk/Print/2Wh/Wh/Wh

**B225b**, partly custom printed version of B225 (see page 13).





**B227b** 3Wh/2Bk/Print/2Rd/2Bk/Bk  
**B418** 3Wh/2Rd/Bk



Beyond-X partly digital custom printed jackets and pants enable you to easily add a unique look to your garments.

Or to add sponsor logos without the additional cost of generating embroidery programs, and embroideries.

You can also easily add specific colors not offered in our standard color pallet.

Note however that it will be close to impossible to match dyed fabric colors with digital prints. There will be a slight shade difference.



**B227Wb**

2Bk/2Bk/Print/2Rd/2Rd/Wh

**B227Wb**, partly custom printed version of B227 (see page 12).



**B277b**

2NB/2NB/Print/2Ye/2Wh/Wh

**B277b**, partly custom printed version of B227 (see page 12).



**B418b**

2RB/Print/Wh



**B419Wb**

2Bk/Print/Wh



**B468b**

2NB/Print/Ye

**B418Wb**, partly custom printed version of B418W (see page 15). Also available in pull-on version **B419Wb**.

**B468b**, partly custom printed version of B468 (see page 15).

**B227b**, partly custom printed version of B227 (see page 12).



**B227b**

2RB/2Bk/Print/2Bk/2Bk/Wh

**B418b**, partly custom printed version of B418 (see page 15). Also available in pull-on, then as **B419b**.



Q31b Bk/Wh\*  
with custom  
printed softshell  
area.  
B418 2Bk/2Bk/Sc

Our Quilted jackets with SoftShell sleeves and sides are ideal jackets to ski in on a nice sunny day, or to use as a layering piece under a shell jacket, on a cold day. They are also very comfortable all-round jackets, and great for traveling, with a large comfort zone.

The quilted areas keep you warm and fashionable looking. The Soft-Shell areas offer great freedom of movement, withstands the pounding against slalom poles, are wind proof and can be digital custom printed.

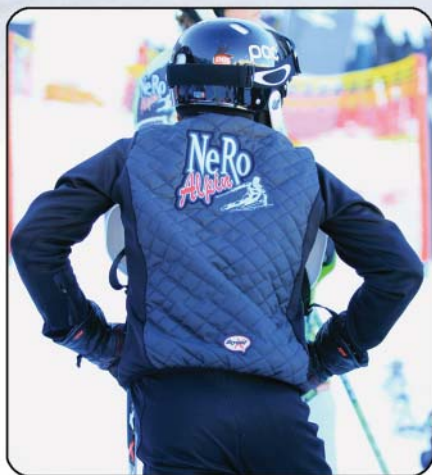
By placing logos on to the Soft-Shell segments of the Q30b and Q80b garments these can be integrated in to the custom print, at no additional cost. Logos instead placed on the quilted section of the garment need to be embroidered and will add cost for development of the embroidery program, as well as for actually producing each embroidery.

Quilting is done using a light weight, yet durable nylon fabric and Thinsulate TIB 120g insulation. Every jacket is equipped with chest pocket, two side pockets and a Keycard pocket. And there is an additional Slim-fit version available as well.

SoftShell fabric standard colors:



Quilted fabric stock colors:



Q80 Nv/Bk  
with custom  
embroidery



Q30b Bk/Wh\* with custom printed  
SoftShell area and custom embroidery



**Q30** Adult Quilted jacket with unprinted standard colored sleeves and sides. Available in sizes XS-XXL.

**Q31** Slim-fit version of Q30.

**Q80** Kids size version of Q30. Available in sizes 110-160.

**Q81** Slim-fit version of Q80.

**Q30b** Adult Quilted jacket with custom printed SoftShell sleeves and sides. Available in sizes XS-XXL.

**Q31b** Slim-fit version of Q30b.

**Q80b** Kids size version of Q30b. Available in sizes 110-160.

**Q81b** Slim-fit version of Q80b.



Q30 Ry/LB



Q30b Ry/Wh\*  
with custom printed  
SoftShell area and  
custom embroidery.



Q30b Ry/Wh\* with custom  
printed SoftShell area  
and custom embroidery.



Q80 Ry/Ry & BF50b fully  
custom printed SoftShell jacket



Q30b Rd/Wh\* with custom printed  
SoftShell area.  
BA518SP 2Bk/2Bk /2Bk/CBk

Our SoftShell jackets and vests are extremely comfortable to wear, and very all-round garments. Available in standard stock colors, or as fully custom printed garments.

BF52 Adult SoftShell jacket in standard SoftShell colors, offers 2 chest pockets, 2 side pockets and Keycard pocket. Available in sizes XS-XXL.

BF52b, Same as BF52, but all digitally custom printed.

BF53, Slim-fit version of BF52.

BF53b, Slim-fit version of BF52b.

BF86 Adult SoftShell vest in standard SoftShell colors, offers 2 chest pockets and 2 side pockets. Available in sizes XS-XXL.

BF86W, Ladies cut of BF86.

BF86b Fully custom printed version of BF86.

BF86Wb, Ladies cut of BF86b.

BF80, Unisex adult SoftShell jacket in standard SoftShell colors, offers 2 chest pockets, 2 side pockets, 2 Keycard pockets and radio monofon loops on shoulders. Available in sizes XS-XXL.

BF80W, Ladies cut of BF80, Sizes XS-XL.

BF80b, fully custom printed version of BF80.

BF80Wb, Ladies cut of BF80b. Sizes XS-XL.

BF81, Slim-fit version of BF80.

BF81b, Slim-fit version of BF80b.



BF52b Custom printed

SoftShell fabric standard colors



BF86b Custom printed



BF80b  
Custom  
printed



BF53  
Ry/2Bk

BF52 Rd/2RB

BF52b  
Custm  
printed







**R37**  
2Rd/2Wh/--



**R38** 2Gn/Bk/Ye



**R36**  
2F0/2Bk/SR/SR



**R36**  
2FG/2Rd/Wh/SR



**R38**  
2Bk/Ye/Rd



**R37**  
2Ye/2Wh/Ry



**R18** Rd



**R21** Ry

**R36** Coaches coat loaded with chest, radio, back, phone, goggle and side pockets. More pockets than one ever needs. Removable insulated liner makes it perfect for very cold winter days, as well as for the glacier in spring, summer or fall. Optional snap-on hood can be snapped on to collar. Sizes: XS-XXL.

**R38** Permanent insulated, simplified version of R36. Offers two side pockets, one chest and one goggle pocket. Sizes: XXS-XXL.

**R37** Oversize foul weather coat that fits over regular outerwear. Includes hood, 3 chest pockets, and offers inwards snap-up bottom, to reduce the length. Sizes: XXS-XXL.

**R18** Oversize Poncho with hood. Sides are joined via push buttons. None breathable fully waterproof fabric. Available in red and royal blue. Sizes: XXS-XXL.

**R21** Oversize rain coat with hood and two side pockets. None breathable fully waterproof fabric. Available in red and royal blue. Sizes: XXS-XXL.



B227b 2Bk/2Bk/Print/2Bk/2Bk/Sc  
B418 2Bk/2Bk/Sc  
LU70

B299



BA518SP  
2Ry/2Bk/2Rd/CBk

BA519SP  
2Bk/2Bk/2SB/CBk

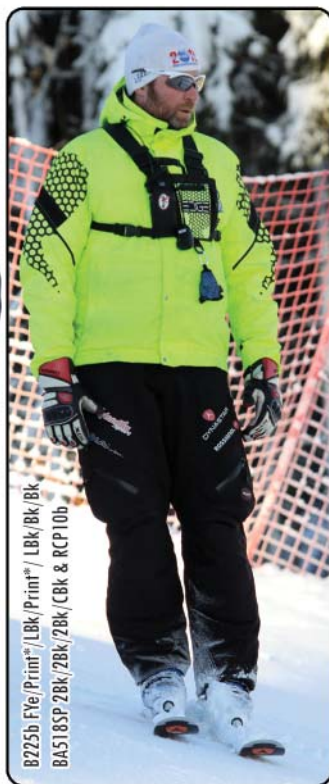
#BA518 Coaches pant is one of our most appreciated garments. This durable waist long pull-on pant offers Cordura re-enforced knees with foam inserts that can be removed, or be added to. Double seat area fabric, two large thigh cargo pockets, with two smaller pockets, as well as 2 side pockets. Screw driver holders, zipper-vents, SoftShell waist area and waist belt are other features.

Optional #B299 suspenders can easily be added, if so is desired. Available in sizes XS-XXL, with S-XL also being offered with -5cm or +5cm leg length.

#LU70, Extra heavy duty Coaches backpack. Made out of extra heavy PVC-coated fabric, with re-enforced seams and extra heavy zippers. Specially designed compartments for items like drill bits.



LU70



B225b Flye/Print\*/LBk/Print\*/LBk/Bk/Bk  
BA518SP 2Bk/2Bk/2Bk/CBk & RCP10b

#BA519 Salopette Coaches pant. Same as BA518, with additional high front and back with permanent suspenders, and two extra chest pockets.

**Our Coaches Corner contains lots of articles that make life easier for coaches.**

**Coaching is a very demanding job with a great performance demand. We try to do our part in making success possible!**



#FP1.2+PC.L05, 1.2m high, 5m long fully printed information net, made up by 2 printed sections. Find more info on pages 50 through 54.



Beyond-X Radio Chest Packs have become known for great quality and function, at a reasonable price.

On top of that are several models available with digital custom print option, with no order minimum requirements.

#RCP12



#RCP12, Radio shoulder sling, with adjustable radio bay that fits most radios on the market. Elastic adjustable straps.



#RCP13

#RCP13, Radio Chest Pack with angled adjustable radio bay to fit most radio sizes on the market. Equipped with 3 strategic placed pockets and pen loop. Adjustable shoulder straps and elastic adjustable chest strap.



#RCP13b



#RCP11

#RCP11, Radio Chest pack with double radio bays, that fit most radios on the market. Includes large pocket and pen loop. Adjustable shoulder straps and elastic adjustable chest strap.



RCP10b

#RCP10b, Same as RCP10, but with additional custom print on main pocket lid.



RCP10b

#RCP13b, Same as #RCP13, but with custom print on main pocket lid.

#RCP10, Radio Chest Pack with adjustable radio bay to fit most radio sizes on the market. Equipped with 3 strategic placed packets and pen loop. Adjustable shoulder straps and elastic adjustable chest strap.



#RCP10



C551D

#SP580D, 150x145cm sign gate panel preferable mounted on to two #PC215/31 poles. Also available as #SP580DD, with 2 layers of digital printed mesh fabric, with back side shown with correct orientation.

Foam stuffed digital printed signs. Can be printed with any design and/or message of your choice.

Kolla text med Marcus

#???  
sign ???x??? and 10cm thick.

#FUN40 triangular foam core road sign 45x40cm and 10cm thick.

#FUN41 same as #FUN40, but with rectangular shape 40x40cm.



**SKiX**

**Beyond**

Since the FIS competition garment rule changes for SkiX and Snowboard, we have developed a 2-piece race suit in low-pill fabric that meets these new rules. These none padded garments are fully digital custom printed.

#SX1200 SkiX tight fitting race top. Sizes: XXS-XXL

#SX1000 SkiX pant with elastic Lycra torso. Internal snow-cuffs. And from knee and down over-size as required by FIS rules. Sizes: XXS-XXL.

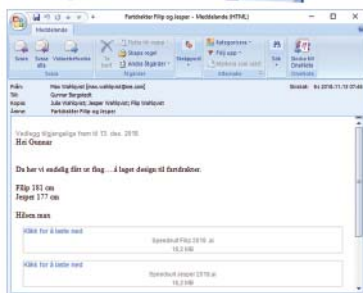
**ANNA HOLMUND GO ANNA GO!**

All SkiX outfits sold in Sweden & Norway, will be fitted with a "Go Anna Go" logo printed on the rear collar, and 10 EUR / sold outfit will be donated to badly injured, former SkiX World Champion, Anna Holmlunds re-cooperation fund.

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**SkiX & Snowboard race suits**





Beyond-X has always been known for offering exceptional flexibility. Now we are taking it all one step further, and offer what normally is only made available to national teams, fully custom printed race suits, down to a single piece on order.

There will be an additional fee for this service (contact your local Beyond-X representative for more information.). But the better instructions, or even readymade design you can supply us with, the lower the additional custom race suit fee will be. These pages show some examples of such race suits, how it all starts with an e-mail instruction, a drawing, or a complete supplied print file from the customer.



What is needed? A good idea of what you want the end product to look like. Color information, preferable as Pantone PMS color numbers. Logos in vector format like .ai or .crd. File formats like .png or .jpg are not suitable, and many times even impossible to use in a good way. If we have to re-draw logos from scratch, because problem with logo format, we will charge an additional hourly fee.

FIS regulations for advertising: For FIS-suits the total sponsor logo area can be maximum 350cm2 (max 100cm2 per logo).





Since we will not be producing any of these suits without standard Beyond-X logos, that leaves 270cm<sup>2</sup> for sponsor logos.

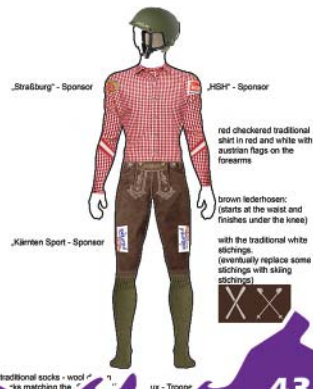
What suit patterns can be custom printed like this? Since this is done via digital printing, any of our race suit patterns can be custom printed.



Since these are all digitally printed suits, in order to minimize fabric pilling, it is strongly recommended to only use suits using our Low-pill fabrics.



Suit Design No. 1 / Richi Leitgeb

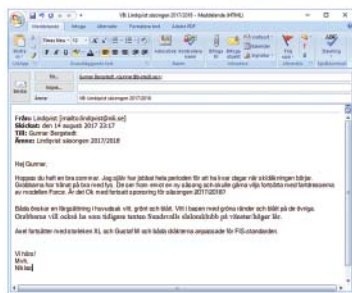


**Caution!** Highly elastic race suit fabrics will pill. Care should be taken to avoid contact with aggressive surfaces such as, but not limited to, Velcro. In general digital printed suits will show more pilling than screen printed suits.





This spread shows 4 more examples of custom designed race suits, since also the Slim-fit suit is such a design.



## Low-pill race suit fabrics.

Due to the nature of highly elastic race suit fabrics, that sometimes are facing extreme conditions, fabric pilling has always been a major problem. And with the increased use of digital printing, that applies less ink on to the fabric, the problem has escalated.

For several years now we have been offering a None-FIS Low-pill fabric that offers slightly less elasticity. But also considerable less pilling. Now Swiss Schoeller has developed also a FIS Low-



pill fabric, with almost the same elasticity as the old standard FIS fabric. This comes strongly recommended in particular for digital printed racing suits.



A new offering is race suits in a Slim-cut version, especially developed for very tall and thin athletes. Especially young skiers end up with baggy race suits, since many don't develop muscle volume until later age. These suits should do away with the skiing in a tent feeling. Only available with digital printing.

#### #BR236

FIS GS suit. Slim-fit padded FIS GS suit in low-pill fabric.

Sizes: S-XXXL.

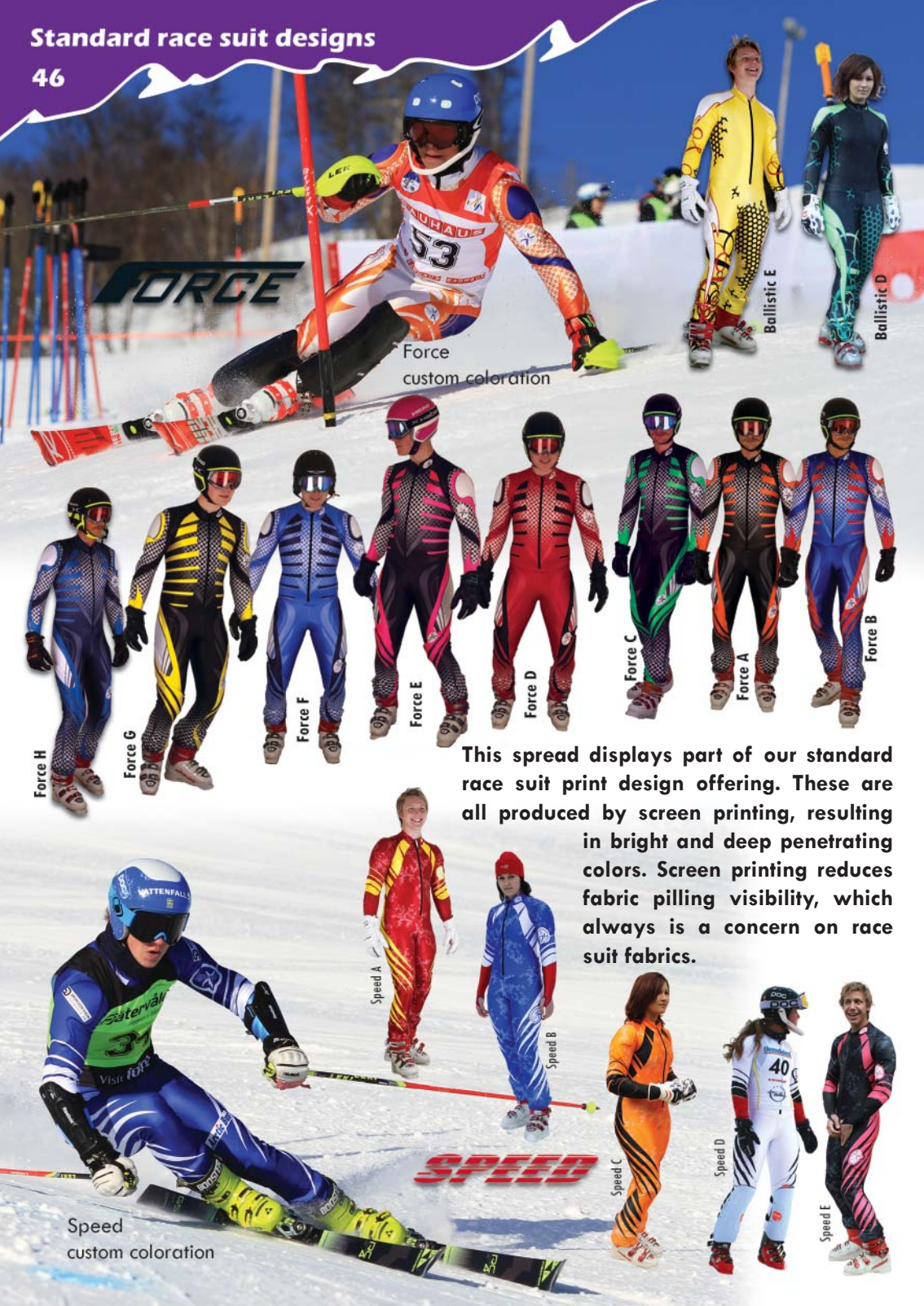
#### #BR242

No-FIS GS suit. Slim fit padded none-FIS GS suit in low-pill fabric.

Sizes: XXS-XXXL.

**Caution!** Highly elastic race suit fabrics will pill. Care should be taken to avoid contact with aggressive surfaces such as, but not limited to, Velcro. In general digital printed suits will show more pilling than screen printed suits.





**FORCE**

Force  
custom coloration

Ballistic E

Ballistic D

Force H

Force G

Force F

Force E

Force D

Force C

Force A

Force B

This spread displays part of our standard race suit print design offering. These are all produced by screen printing, resulting in bright and deep penetrating colors. Screen printing reduces fabric pilling visibility, which always is a concern on race suit fabrics.

Speed A

Speed B

Speed C

Speed D

Speed E

**SPEED**

Speed  
custom coloration





**BXR44** (BXR45 if digitally printed). DH suit in new low pilling none-FIS approved fabric, without padding. Sizes: XXS-XXXL.

With an annual production volume of 14.000 racing suits we are possible the worlds leading race suit producer. A number of smaller national teams buy their racing suits from us. As do several of our competitors!

We are known for extreme flexibility and very high quality.



**BXR42** (BXR43 if digitally printed). GS suit in new low pilling none-FIS approved fabric, with removable padding. Sizes: XXS-XXXL.

**BXR36** (BXR37 if digitally printed). GS suit in FIS approved fabric, with removable padding. Sizes: S-XXXL.

**BXR38** (BXR39 if digitally printed). DH suit in FIS approved fabric, without padding. Sizes: S-XXXL.

*Flower Power*





RTG-garments protects against the elements while training by adding an insulating SoftShell layer, and blocking out wind. Combined with relatively tight fit, it results in racing like feeling, without getting chilled off. These garments are available as unprinted standard dyed colors, partly printed, or fully digital printed.



BF50  
LB/Bk/2Wh

BF50b Rd/Rd/Ry  
B418 2RB/2RB/Sc



BF50b & BXR

**BF50** Tight fit SoftShell hip-length jacket with two lower side, and two chest pockets.

**BF51** Partly digital printed SoftShell jacket.

**BF50b** Like BF50, but all digital printed SoftShell jacket.

All RTG garments available in sizes XXS-XXL (see race suit & RTG size table).

### RTG Palette



BF48 Bk  
BF55 Bk/Bk/Bk  
BXR36 Force E



BF50b  
BXR





BF44  
LB

BF55

Rd/Bk/Wh

BF56

Nv/Print/Print

BF44 SoftShell shorts that extend over the knee. Unprinted.

BF55 SoftShell shorts unprinted.

BF56 Same as BF55, but where area #2 & 3 can be custom printed.

BF55b Same as BF55, but all custom printed.

BF157 SoftShell shorts unprinted.

BF157b Same as BF157, but with are #2 custom printed.



BF48 Bk

BF47 Ry

**BF47** SoftShell vest with collar and chest pocket. Unprinted.

**BF48** Tight fitting SoftShell vest with chest pocket, but without collar. Can be worn under ski jacket or even race suit. Unprinted.

**BF48b** Same as BF48, but fully custom printed.

BF51  
BF56



B299

BF157b  
Ry/Print



BF157b Nv/Print



BF50b  
BF56



BF50b  
BXR

