



2020

Beyond

-21





HAITI
ALPINE

KAZAKHSTAN
ALPINE

For being a relative small brand many teams have chosen Beyond-X garments. And the list would be even longer if we would list the national team garments we produce for other brands as well.



DENMARK
ALPINE



BOLIVIA
ALPINE



SOUTH AFRICA
ALPINE



SWEDEN
SPEEDSKI



RUSSIA
PARASKI



HAITI
ALPINE



KENYA
ALPINE



NORWAY
SKIX (SL POLES)



KAZAKHSTAN
ALPINE



SWEDEN
PARALYMPICS



ERITREA
ALPINE



IRELAND
ALPINE



UK
TELEMARK



SWEDEN
DEMO TEAM



POLAND
PARALYMPICS



ARMENIA
ALPINE



DENMARK
TELEMARK



BRAZIL
ALPINE



MALTA
ALPINE



TOGO
ALPINE



SWEDEN
SKIX



AUSTRALIA
BORDERX



TURKEY
ALPINE



CANADA
BORDERX



SCOTLAND
ALPINE



NORWAY
TELEMARK

Welcome to a new edition of Beyond-X "No Bullshit Skiwear" alpine team uniform program. Why have we created the "No Bullshit Skiwear" slogan?

Because in today's world, there is so much Bullshit going around.

Companies do anything in their power to gain larger market shares and ever greater profits, time. Business schools around the world, must have perfected the trade to use any available Bullshit to make this happen. Buy already established brands, produce its products dirt cheap, and with murdering advertising sell them incredibly expensive.

Instead of doing it the proper way, building a brand, from the start, to gradually become a main brand, already established brands are bought to achieve these goals faster.

And it works! Otherwise it would not be as established of a business practice, as it is!

Beyond-X is different. We started from the ground. We are skiers, some of us former world class skiers. It is a family company, and we run our own manufacturing plant. We are not interested in becoming a huge brand. Instead what drives us, is to generate extremely functional products, reasonable priced, to make our great sport accessible to a greater number of people.

And the ways we are doing this, are not always the conventional ways.

We don't offer budget ski wear. However over time, our garments that they can be re-ordered for a minimum of 3 years (often 4 and 5 years), with no minimum order quantity require-ments, makes it possible to keep using our uniforms/products 1-2 addition-al years compared to much else available.

In today's world, where sustainability has become an important marketing tool, what is more sustainable than having to buy less, because what you buy lasts longer? And this is not something we just invented. It has been our way since the start 20 years ago.

That is not all though. When others market their products as climate compensated, 70% of all power required to our headquarter office and warehouse is generated by our own solar panels. Climate compensation is somewhat questioned, if it really is what it is made out to be? On the contrary solar energy is no Bullshit green energy!

What we promise we will keep. That is why we don't exaggerate, but keep a rather modest tone.

There is nothing as rewarding as a positively surprised customer!

A major difference between us and others, is the fact that we run our own factory. This generates lots of work, that most definitely would have been far easier to hand over to factories in low cost countries, that do nothing but such work. This is also what almost all of our competitors do.

Welcome to the difference, Beyond-X 2020!

The Beyond-X staff.

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BEYOND-X GARMENT INFO

Beyond-X is a true team uniform program. Meaning almost everything can be customized into almost unlimited number of colorways, with custom embroideries. And if that is not enough, then we also offer completely digital custom printed, not only racing suits, but SoftShell garments and outerwear as well. And these custom prints can of course include unlimited number of logos. And thereby saving the often great cost, for adding logos afterwards. And all of this is available with no required order minimums, and a re-order ability of a minimum of 3 seasons.

How is this possible? And why don't everybody offer the same thing?

The key to our ability is owning our very own production facility. This puts us in full control, and we don't have to rely on others to make this work. The commonly used 600 pieces order minimums, don't apply to us. And therefore can re-order ability really work. Even if it is just one garment that needs to be re-ordered.

MATERIALS

INSULATED GARMENTS

2-ply MAX fabric

Polyester fabric with slight stretch

Lighter weight 175g/m²

20.000 mmvp water resistance

20.000g/m²/24h air permeability

C6DWR heavy duty surface impregnation

SHELL GARMENTS:

3-ply MAX fabric

Polyester fabric with slight stretch

Same weave as 2-ply MAX but with a 3rd layer in 3-ply construction that increases fabric performance durability.

Weight 220g/m²

20.000 mmvp water resistance

20.000g/m²/24h air permeability

C6DWR heavy duty surface impregnation

PIPING:

On many of our garments you can add piping as a customizing alternative.

4. STANDARD GARMENTS

Beyond-X garments are highly functional, and use only high quality raw materials.

We purposely avoid many cool fashionable gadgets, until they proven they really do work, and actually really do provide added benefits.

CUSTOM COLORATION

Customizing can be done in different ways.

First choose the garment styles you want to use in your uniform. Not seldom different types of garments are joined together to form a unified look, for people with many different needs. Racers may choose speed suits and RTG SoftShell garments, while parents need outerwear, and the coaches need heavy duty coaches garments. But these all could be joined in to one unified look.

Secondly by choosing standard fabric colors in to the garments different color ranges. This can easily be done via our Colorlab, available on our Internet site www.beyondx.com.

Then embroidered logos can be added, or fabric patches be sewn on to these garments.



There is a range of garments that offer digital custom printing on only sections of the garments.

And if that is not enough, we today offer a range of completely digital custom printed garments ranging from speed suits to SoftShell and quilted garments, and even include shell or insulated outerwear. Since these are digital printed, the print designs can be scaled to all needed sizes, and can include club and/or sponsor logos. And there is no limitation to how many colors a print design could include. These garments could even include individual user names!

For development of digital custom designs you need to contact your domestic Beyond-X representative, to find out more. This is not something that can be managed on a Internet site. But requires hands-on work by our experienced staff. More info regarding custom printed garments, you will find on pages 18 through 26.



COLORLAB

WWW.BEYOND-X.COM



DIFFERENT LOOK



B227 2FG/2Bk/2FG/2Bk/2Bk/Wh
B418 2Bk/2FG/Wh

2-ply MAX

2FY Fluorescent Yellow	2FO Fluorescent Orange	2FP Fluorescent Pink	2FG Fluorescent Green	2Gn Green
2Bk Black	2CG Cool Gray	2Wh White	2NB Navy Blue	2RB Royal Blue
2SB Sky Blue	2Pu Purple	2Rd Red	2Or Orange	2Ye Yellow

3-ply MAX

3FY Fluorescent Yellow	3FO Fluorescent Orange	3FP Fluorescent Pink	3FG Fluorescent Green	3Gn Green
3Bk Black	3CG Cool Gray	3Wh White	3NB Navy Blue	3RB Royal Blue
3SB Sky Blue	3Pu Purple	3Rd Red	3Or Orange	3Ye Yellow

Piping (Optional)

Bk Black	Gr Gray	Wh White	Ry Royal	LB Light Blue
Sc Scarlet	Or Orange	Ye Yellow	Pu Purple	SR Silver Reflex
FY Fluorescent Yellow	FO Fluorescent Orange	FP Fluorescent Pink	FG Fluorescent Green	FR Fluorescent Red



B227 JACKET



B291 2SB



2SB/2Bk/3Wh/2Bk/2Bk/Ye

B227 Adult Jacket

Unisex hip length insulated jacket.

Standard functions:

- Fully taped seams
- 2 side pockets
- 2 Outside chest pockets
- 1 Keycard pocket
- 1 Inside chest pocket
- 1 Inside goggle pocket
- 1 Inside chest pocket
- Armpit zip vents
- Adjustable wrist cuffs
- Inside lycra wrist cuffs
- Bottom drawcord adjustment
- Helmet position for hoods

Can also be ordered with:

- Snow skirt.
- Piping
- B291 Shell Hood
- B292 Insulated Hood

Sizes: XS-XXL



BF56 Bk/Print/Ry

B227/277 2RB/2Bk/2RB/3Wh/3Wh/-

B418 2RB/2Bk/Wh



2Bk/2Bk/3Wh/2Pu/2FP/FP

B227W Ladies Jacket

Hip length insulated ladies fit. Same Functions as B227 Adult Jacket.

Sizes: XS-L



2Ye/2Ye/2Ye/2RB/2Wh/2Wh

B277 Kids Jacket

Hip length insulated.

- Fully taped seams
- 2 side pockets
- 2 chest pockets
- 1 keycard pocket
- 1 inside pocket

Sizes: 110-170

B291 Shell Hood

B292 Insulated Hood

Snap on to the jacket collar.

Sizes:

130 fits jacket sizes 110-140

160 fits jacket sizes 150-170

S fits jacket sizes XS-M

XL fits jacket sizes L-XXXL

Custom Printed jackets

These jackets can also be ordered with partly custom prints. You'll find more info in custom printed jackets & pants page 26.



B226 JACKET



B292 2Rd



2Rd/2Bk/2CG/2Wh/LB



2FO/2Bk/2FO/2Wh/Bk



2FP/2FP/3Wh/2Bk/Bk

B276 Kids Jacket

Hip length insulated.

- Fully taped seams
- 2 side pockets
- 2 chest pockets
- 1 keycard pocket
- 1 inside pocket

Sizes: 110-170

B226W Ladies Jacket

Hip length insulated ladies fit. Same Functions as B226 Adult Jacket.

Sizes: XS-L

B226- Adult Shell Jacket

B226 can also be ordered as shell jacket.

B226 Adult Jacket

Unisex hip length insulated jacket.

Standard functions:

- Fully taped seams
- 2 side pockets
- 2 Outside chest pockets
- 1 Keycard pocket
- 1 Inside chest pocket
- 1 Inside goggle pocket
- 1 Inside chest pocket
- Armpit zip vents
- Adjustable wrist cuffs
- Inside lycra wrist cuffs
- Bottom drawcord adjustment
- Helmet position for hoods

Can also be orderd with:

- Snow skirt.
- Piping
- B291 Shell Hood
- B292 Insulated Hood

Sizes: XS-XXL

Custom Printed jackets

These jackets can also be ordered with partly custom prints. You'll find more info in custom printed jackets & pants page 30.



B225 JACKET



B225 2Gn/2Rd/2Wh/2Wh/2Rd/Gn/Sc

B225 Adult Jacket

Unisex hip length insulated jacket.

Standard functions:

- Fully taped seams
- 2 side pockets
- 2 Outside chest pockets
- 1 Keycard pocket
- 1 Inside chest pocket
- 1 Inside goggle pocket
- 1 Inside chest pocket
- Armpit zip vents
- Adjustable wrist cuffs
- Inside lycra wrist cuffs
- Bottom drawcord adjustment
- Helmet position for hoods

Can also be ordered with:

- Snow skirt.
- Piping
- B291 Shell Hood
- B292 Insulated Hood

Sizes: XS-XXL



B225 2FG/2Bk/2CG/2Bk/2Bk/SR/SR

B275 Kids Jacket

Hip length insulated.

- Fully taped seams
- 2 side pockets
- 2 chest pockets
- 1 keycard pocket
- 1 inside pocket

Sizes: 110-170



B275 2SB/2Bk/2Wh/2Wh/2Wh/Sc/Sc



B225W 3Wh/3Wh/2Pu/2Pu/2Pu/Bk/Bk

B225W Ladies Jacket

Hip length insulated ladies fit. Same Functions as B225 Adult Jacket.

Sizes: XS-L



B235 2NB/2NB/2NB/2NB/2Wh/Wh/Wh

B235 Adult Extra Long Jacket

B225 can also be ordered as extra long with waist draw-cord.

Custom Printed jackets

These jackets can also be ordered with partly custom prints. You'll find more info in custom printed jackets & pants page 30.



R37 2Rd/2RB/Wh

R37 Faul weather oversize Coat
Oversize Faul weather coat that fits over regular outerwear. With inwards snap-up bottom, hood and 3 chest pockets.
Sizes: XXS-XXL

R18 Rain Poncho
Oversized with a hood. Sides are joined together via push buttons. The fabric is non breathable and fully waterproof. Available in red and royal blue.
Sizes: XXS-XXL

R21 Rain Coat
Oversized with a hood and two side pockets. The fabric is non breathable and fully waterproof. Available in red and royal blue.
Sizes: XXS-XXL



R38 Permanent insulated Coat
This coat is a simplified version of R36. It comes with:
- 2 side pockets
- 1 chest pocket
- 1 goggle pocket
Sizes: XXS-XXL

Custom Printed jackets
The coats can also be ordered with partly custom prints. You'll find more info in custom printed jackets & pants page 26.



R18 Rd



R21 Ry



COATS



R36 2Or/2Bk/Wh/Rf

R36 Coaches Coat
This coat is loaded with pockets and functions adapted to coaches needs. It has removable insulated liners, which makes it great for both cold winter days and warm windy spring days. It also has following functions:
- 2 side pockets
- 1 chest radio-pocket
- 1 chest pocket left side for...
- 1 chest pocket for phone
- 1 big back pocket for..
- Goggle pockets.

Can also be orderd with:
- Piping
- B291 Shell Hood
- B292 Insulated Hood
Sizes: XS-XXL



B414

PANTS

2RB/2SB/Wh/Wh



B414 Adult Pant

Unisex insulated waist pant with full side-zip legs and a comfortable elastic SoftShell waist with belt.

Other functions:

- Fully taped seams
- 2 side pockets
- Snow-cuffs
- Cordura Scuff-guards

Sizes: XS-XXL (Sizes S-XL can be ordered with 5cm extra long or extra short legs).

B414W Ladies Pant

Ladies insulated waist pant with full side-zip legs and a comfortable elastic SoftShell waist with belt.

Other functions:

- Fully taped seams
- 2 side pockets
- Snow-cuffs
- Cordura Scuff-guards

Sizes: XS-L

B415

2Bk/2FO/Wh/--

B414W

2FO/2FO/Bk/Bk



B415 Adult Pant

Pull-on pant. Same as B414 but without full side-zip.

B415W Ladies Pant

Pull-on pant. Same as B414W but without full side-zip.

B415W

2FP/2Bk/--/--

B464

2FG/2FG/Wh/--



B464 Kids Pant

Unisex insulated waist pant with full side-zip legs and a comfortable elastic SoftShell waist with belt.

Other functions:

- Fully taped seams
- 2 side pockets
- Snow-cuffs
- Cordura Scuff-guards

Sizes: 110-170

Custom printed Pant

All pants on these two pages can be ordered with area #2 custom printed. More info on page 26.

B299 Add on Suspenders

Black suspenders that fits on all of our pants and shorts. They can easily be attached to existing belt loops.

Sizes:

130cm (fits size 110-150)

170cm (fits size 160-M)

220cm (fits size L-XXL)



B418 2Bk/2FG/SR & B227 2FG/2Bk/2FG/2Bk/2Bk/SR

B418W Ladies Pant

Ladies insulated waist pant with full side-zip legs and a comfortable elastic SoftShell waist with belt.

Other functions:

- Fully taped seams
- 2 side pockets
- Snow-cuffs
- Cordura Scuff-guards

Sizes: XS-L

B419W Ladies Pant

Pull-on pant. Same as B418W but without full side-zip.

B468 Kid Pant

Unisex insulated waist pant with full side-zip legs and a comfortable elastic SoftShell waist with belt.

Other functions:

- Fully taped seams
- 2 side pockets
- Snow-cuffs
- Cordura Scuff-guards

Sizes: 110-170



B299 - Add on suspenders

B418 Adult Pant

Unisex insulated waist pant with full side-zip legs and a comfortable elastic SoftShell waist with belt.

Other functions:

- Fully taped seams
- 2 side pockets
- Snow-cuffs
- Cordura Scuff-guards

Sizes: XS-XXL (Sizes S-XL can be ordered with 5cm extra long or extra short legs).

B419 Adult Pant

Pull-on pant. Same as B418 but without full side-zip.

B419R Adult Pant

Same as B419 but with additional Cordura re-enforced knee area.



B418 PANTS

2Gn/2Rd/Wh



B419

2Bk/2Bk/Wh



B419R

2CG/CBk/Sc



B419W

2Rd/2Wh/--



B468

2Pu/2Bk/FP





FORCE STANDARD RACE SUIT



Beyond-X Race Suits

We are known for our extreme flexibility and high quality. With an annual production volume exceeding 14 000 racing suits, we are possibly the world's leading race suit producer.

Low-pill race suit fabric

All of our race suits contain highest quality, Swiss Scholler, low-pill fabrics, that retain a very high elasticity. Otherwise the common way to reduce fabric pilling, has been to reduce the elasticity, that in turn has resulted in poor garment fit and comfort.

Even so, elastic fabrics may eventually show signs of pilling. To keep your race suit looking nice longer, avoid contact with aggressive surfaces, such as Velcro. And turn it inside out, before packing in a bag together with ski boots and gloves. In the past, the extensive fabric pilling issue made it favorable to use screen print printing method that was more resilient to fabric pilling. With these new Low-pill fabrics, this is no longer the case. And today the vast majority of speed suits are digital printed.

Beyond-X Standard or Custom printed Race Suits

Pages 12-14 contain Beyond-X standard print designs. Each available in a number of different color-ways. Any of these designs can easily be ordered in your very own choice of colors.





Ballistic G
Force C
Hell C



BALLISTIC STANDARD RACE SUIT

BXR43 GS Race Suit

Printed GS suit with none-FIS approved Low-pilling fabric. With removable padding.
Sizes: XXS-XXXL

BXR45 DH Race Suit

Printed DH suit with none-FIS approved Low-pilling fabric. Without padding.
Sizes: XXS-XXXL

BXR37 GS Race Suit FIS

Printed GS suit with FIS approved Low-pilling fabric. With removable padding.
Sizes: S-XXXL

BXR39 DH Race Suit FIS

Printed DH suit with FIS approved Low-pilling fabric. Without padding.
Sizes: S-XXXL

These suits/designs can also be custom colored, and have added custom logos. See custom printed suits, pages 18-21.

Caution! Highly elastic race suit fabrics will eventually pill. Care should be taken to avoid contact with aggressive surfaces, such as, but not limited to, Velcro.



Ballistic D



Ballistic B Ballistic A Ballistic G Ballistic J Ballistic O Ballistic F Ballistic H Ballistic C

SLIM-FIT RACE SUITS

Our BR*** range speed suits, with a new pattern, also offer a SLIM-fit version, to fit very tall and thin athletes. This is especially requested among younger athletes.

BR236 GS FIS Slim-fit Speed Suit

Digital printed FIS GS suit with Low-pilling fabric, and removable padding.
Sizes: S-XXXL

BR242 GS None-FIS Slim-fit Speed Suit

Digital printed None-FIS GS suit with Low-pilling fabric, and removable padding.
Sizes: XXS-XXXL

**SPEED
STANDARD
RACE SUIT**



Speed C

**HELL
STANDARD
RACE SUIT**



Hell A

**FLOWER POWER
STANDARD
RACE SUIT**



Flower Power A



Speed D Speed A Speed B Speed E



Hell C Hell B Hell D



Flower Power D Flower Power B Flower Power C

BEYOND-X RTG

Our RTG-garments protects you against the elements while training, by adding an insulating Soft-Shell layer above the racing suit to block out wind and keep you warm. The fit is relatively tight to keep the race feeling that you get with a racing suit. Our RTG-garments can be ordered with any of our standard SoftShell colors. Or with standard colored areas and parts digital custom printed. Or as fully digital custom printed.



BF50 RTG SoftShell Jacket

Hip-length SoftShell jacket with a tight fit. Two side pockets and two chest pockets.
Sizes: XXS-XXL

BF51 RTG SoftShell Jacket

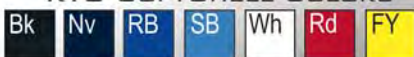
Same as BF50, but partly digital custom printed.

BF50b RTG SoftShell Jacket

Same as BF50, but fully digital custom printed.



RTG SOFTSHELL COLORS



BF157 Bk/Bk



BF157b Nv/*Print



BF157 RTG SoftShell Shorts

SoftShell shorts with a tight fit. Full leg-zip and a waist belt.
Sizes: XXS-XXL

BF157b RTG SoftShell Shorts

Same as BF157, but partly digital custom printed.

BF55 Rd/Bk/Wh



BF55 RTG SoftShell Shorts

SoftShell shorts. Full leg-zip and a waist belt.
Sizes: XXS-XXL

BF56 RTG SoftShell Shorts

Same as BF55 but, partly digital custom printed.

BF55b RTG SoftShell Shorts

Same as BF55, but fully digital custom printed.

BF48 RTG SoftShell Vest

Tight fitting SoftShell vest with one chest pocket.
Sizes: XXS-XXL

BF48b RTG SoftShell Vest

Same as BF48, but fully digital custom printed.



RTG



Force E
BF48 Bk
BF55 Bk/Bk/Bk

B299 Add on Suspenders

Black suspenders that fit all of our pants and shorts. They can easily be attached to existing beltloops.

Sizes:

130cm (fi ts size 110-150)

170cm (fi ts size 160-M)

220cm (fi ts size L-XXL)





QUILTED JACKETS



Q30b Nv/*Print &
emboidery



Q30 Rd/Nv

Q30b Bk/*Print

Q30b Ry/Wh*

with custom printed SoftShell area,
and custom embroidery

Q30 Adult Quilted Jacket

This jacket is a comfortable all-round jacket. It fits well as a spring/fall jacket and is perfect to ski in on a sunny day. The quilted areas on the front and back keep you warm and the soft-shell areas, on the arms and sides, gives you great freedom of movement. The jackets comes with one chest pocket, two side pockets and one keycard pocket on the left sleeve. Sizes: XS-XXL

Q31 Adult slim fit Quilted Jacket

A slim-fit version of Q30. Same materials and functions. Sizes: XS-XXL

Q80 Kids Quilted Jacket

Same as Q30, but for kids. Sizes: 110-160

Q81 Kids slim fit Quilted Jacket

Same as Q31 but for kids. Sizes: 110-160

Custom Printed Quilted Jacket

All of the quilted jackets can be order with the softshell area custom printed. Perfect if you want to put your personal touch on the jacket or add sponsors. These jackets are also popular as a business jacket.

Q30b Adult Quilted Jacket

Same as Q30 but with custom printed SoftShell areas.

Q31b Adult slim Quilted Jacket

Same as Q31 but with custom printed SoftShell areas.

Q80b Kids Quilted Jacket

Same as Q80 but with custom printed SoftShell areas.

Q81b Kids slim Quilted Jacket

Same as Q81 but with custom printed SoftShell areas.



BF80 SB/2Bk
BF80b *Print/2Wh

BF80 SoftShell Adult Jacket

Unisex Hip-length SoftShell jacket with two chest pockets, two side pockets, two Keycard pockets and radio monofone loops on shoulders. Sizes: XS-XXL

BF80b SoftShell Adult Jacket

Same as BF80 but fully custom printed.

BF80W SoftShell Ladies Jacket

Same as BF80 but with a ladies-cut.

BF80Wb SoftShell Ladies Jacket

Same as BF80b but with a ladies-cut.

BF81 SoftShell Adult slim Jacket

Same as BF80 but with a slim-fit.

BF81b SoftShell Adult slim Jacket

Same as BF80b but with a slim-fit.



BF47 Bk

BF47 SB

BF47 SoftShell Vest

Unisex hip-length SoftShell vest with a tight fit. One chestpocket. Sizes: XXS-XXL



BF86 *Print/2Wh

BF86b SB/2Bk

BF86 SoftShell Adult Vest

Unisex Hip-length SoftShell vest with two chest pockets, two side pockets and radio monofone loops on shoulders. Sizes: XS-XXL

BF86b SoftShell Adult Vest

Same as BF86 but fully custom printed.

BF86W SoftShell Ladies Vest

Same as BF86 but with a ladies-cut.

BF86Wb SoftShell Ladies Vest

Same as BF86b but with a ladies-cut.



BF52 Bk/2Wh

BF52b
*Print/2Wh

BF52 SoftShell Adult Jacket

Unisex Hip-length SoftShell jacket with two chest pockets and two side pockets. Sizes: XS-XXL

BF52b SoftShell Adult Jacket

Same as BF52 but fully custom printed.

BF53 SoftShell Adult slim Jacket

Same as BF52 but with a slim-fit.

BF53b SoftShell Adult slim Jacket

Same as BF52b but with a slim-fit.



SOFTSHELL

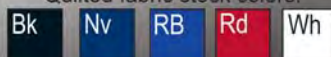


BXR *Print
BF52b *Print/2Rd

SoftShell fabric standard colors:



Quilted fabric stock colors:





CUSTOM DESIGN RACE SUITS



This is actually where it all started. Beyond-X and custom print designs.

We first invested in a digital printer when they were only used to generate trade show samples. And as one of the first, used this new technique in regular production of alpine racing suits.

As with everything that is new, there were plenty of things to learn and find our own better ways to proceed.

And once we had figured out how to properly process this type of printing, it opened up a whole new world of almost unlimited custom printing.

We today are using this technique on race bibs, gate panels, SoftShell garments, printed C-net, Beach flags, luggage, and even ski outer-wear.

Up until just recently, the digital print technique had a set back when it came to race suit production. The race suit fabric pilled, and the thin layer of ink the digital process applied then made underlying white fibers surface and quickly give a very pilled surface appearance.

With recent new fabric developments, this is now a greatly reduced problem. So, now screen printed suits, that required larger order volume, can easily be replaced by digital printed suits.

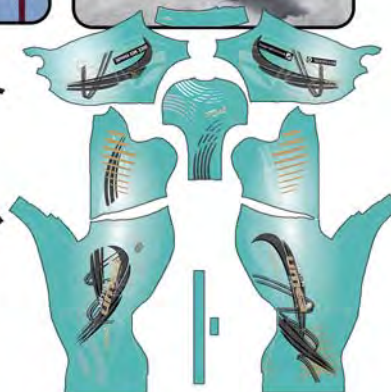
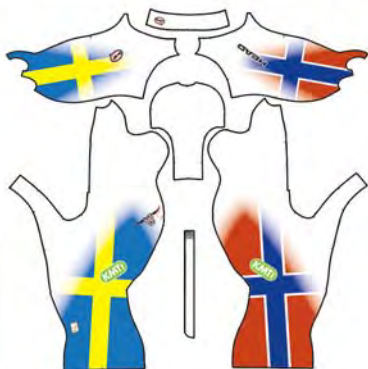
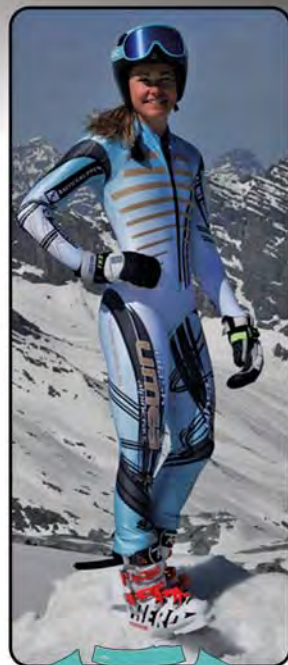
We have again taken this a step further, and offer our own personalized custom printed suits with order minimum of one. There is however a design fee, for generating one such print design for printing. Ask your local representative for price info.

So, we now offer every single racer the same service in the past only top national teams received!

You need to have a good idea of how you want your design to look like? What Pantone colors it should include? What logos you want to have included, in what size and position?

Following shows examples of produced suits. Communication, design and readymade suit.



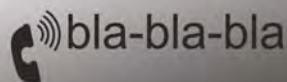


If you don't have the knowhow to generate your own print design file, we need to receive some sort of idea on how you want your suit to look. A scanned hand drawing could do. Or a photo of something similar, with instructions on what needs to be changed.

Colors should be selected from the Pantone Solid coated pallet. This way we can have more control that what is being printed, will actually

be what you selected. Please note that what you see on a computer screen, varies from one screen to another.

Logos should be in vector format. No pixel formats like .png or .jpg .ai or .crd will do. Even .pdf provided it is generated from a vector file. If on a FIS suit, then one needs to pay attention to FIS logo size regulations.





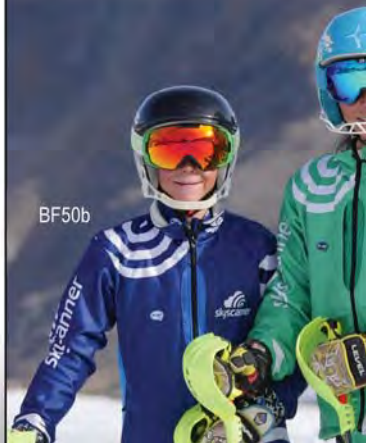
BF50b Print/Nv/2Gn &
BF55b Print/Print/Nv

RTG SoftShell garments are available in many different models. And some of these are possible to order partly digital printed (the majority of the garment is in standard dyed SoftShell fabric, and smaller areas can be digital printed. And yet others Models can be completely digital printed.

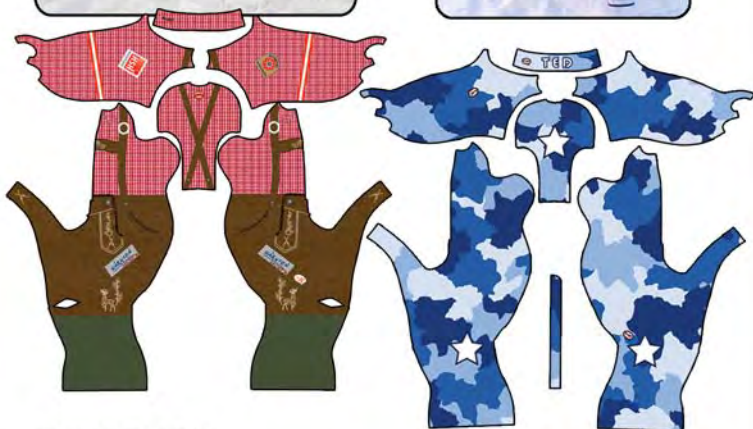


There are again no order minimums. And the same minimum three year re-order ability.

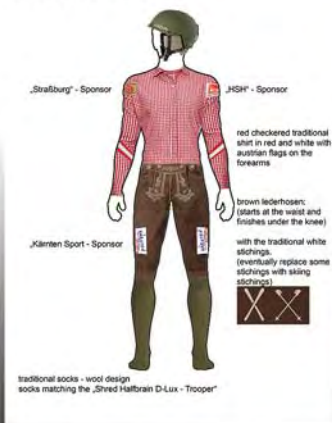
The fabric used is a 4-way stretch Polyester SoftShell fabric with Fleece inside.



BF50b



Suit Design No. 1 / Richi Leitgeb



For more information and help, on how to generate and order Beyond-X custom printed garments contact your local Beyond-X representative.



Since FIS Snowboard & SkiX race suit regulations changed a few years back, we have been producing these very specialized competition garments for the Swedish and Norwegian national teams, but under different label. As well as under the Beyond-X label.



These are 2-piece (bib pant and jacket) suits, in 4-way stretch low-pill race suit fabric. As far as printing goes, the same applies as to custom printed alpine racing suits.



SX1200



SX1000





DIGITAL CUSTOM PRINTED OUTERWEAR

Fully digital printed outerwear. We now have taken our knowhow from custom printing speed suits, in to outerwear.

Since these are not as stretchy garments, and are far more tailored for fit, the printing process is far more involved. There are simply far more pattern pieces that each need to be printed, before being sewn together to a complete garment.

Essentially everything you can print out on your home computer printer can also be printed on to these garments.

Being digital printed makes it possible to scale the print design to all needed sizes.

Any color in the Pantone Solid Coated pallet can be incorporated in to the design, and they can be used with gradients.

Unlimited number and size of logos can be included directly in to the print, at no extra cost (that will be the case if logos are added via embroidery, screen printing, or heat transfer logos).

Yes, even photos can be printed, if they are provided in proper resolution.

Note, that generating proper print designs requires some knowhow of the garments, as well as computer graphic programs.





B628b-
BA518



B628b-
B611b

B628b-

Fully custom printed 3-layer fabric shell hip-length jacket. With molded teeth waterresistant main zip, 2 chest, 2 side, one inside and one Keycard pocket.

Optional B691- shell hood can be snapped on to collar, in different heights.

Available in unisex sizes XS-XXL.

B629b

Same as B628b-, but in 2-layer fabric and 80gr insulation.

B628Wb-

Same as B628b-, but in ladies cut. Available in ladies sizes XS-L.

B629Wb

Same as B629b, but in ladies cut. Available in ladies sizes XS-L.

B678b-

Same as B628b-, but in Kids cut. Available in Kids sizes 110-170.

B679b

Same as B629b-, but in Kids cut. Available in Kids sizes 110-170.

B610b-

Fully custom printed 3-layer fabric shell full side-zip pant with SoftShell hip-area and belt. Optional B299 suspenders can easily be added. No pockets or snow-cuffs, but scuff guards.

Available in unisex sizes XS-XXL, where S-XL also is available with 5cm extra short, or extra long leg lengths.

B610b

Same as B610b-, but in 2-layer fabric, with 80gr insulation, and 2 side pockets and snow-cuffs.

B611b

Same as B610b, but pull-on version, without side zipper.

B610Wb-

Same as B610b-, but in ladies cut. Available in sizes XS-L.

B610Wb

Same as B610b, but in ladies cut. Available in sizes XS-L.

B611Wb

Same as B611b, but in ladies cut. Available in sizes XS-L.

B660b-

Same as B610b-, but in Kids cut. Available in sizes 110-170.

B660b

Same as B610b, but in Kids cut. Available in sizes 110-170.



B628b-



DIGITAL CUSTOM PRINTED OUTERWEAR



B678b-

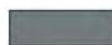
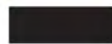


B628b-
B610b-



B678b
B660b

Same fully custom printed styles presented on pages 22 & 23, are also available in more standard solid dyed standard colored fabric. The same fabric though. And all features the identical.



#B628- 3Rd/3Rd



#B629 2Pu/2Gn



#B610- 3FO

B610-
Same as
B610b-.

B629W
Same as
B629Wb.

B628-
Same as
B628b-.

B660-
Same as
B660b.

B629
Same as
B629b.

B678-
Same as
B678b-.

B610W-
Same as
B610Wb.

B679
Same as
B679b.

B628W-
Same as
B628Wb-



B678b-
B660b-



R21b
Printed



R21b
Printed

R21b

This is a brand new version of our R21 oversize rain coat (page 9) made out of 2-ply MAX fabric, lined and fully digital custom printed. 2 side pockets and permanent hood. The bottom can be shortened by turning fabric inwards and securing with snap buttons. Available in sizes XXS-XXL.



BX100b- printed.
BX200b printed.



BX100b-

Long all digital printed narrow fit shell jacket in 3 layer fabric, with permanent hood. 2 side pockets, 2 lower hand pockets, one inside pocket and a Key-card pocket and arm-pit zip-vents. Available in sizes XS-XXL.

BX100Wb-

Ladies cut of BX100b-. Available in sizes XS-L.

BX200b

Full all digital printed, none covered water resistant side-zip insulated pant in 2-layer layer fabric. With Black Soft-Shell hip-area and waist belt. 2 side pockets, 2 thigh cargo pockets, snow-cuffs and scuff-guards. Available in sizes XS-XXL.

BX200Wb

Ladies cut of BX200b-. Available in sizes XS-L.

BX100b- printed.
BX200b printed.





PARTLY CUSTOM PRINTED OUTERWEAR

And then there are partly digital printed garments, where only smaller areas can be printed. This is a more cost efficient way to custom print a ski garment. The majority of the garment is made out of standard color dyed fabric, and only a restricted area is printable.

B225b

2Rd/Print/2Bk/Print/2Bk/Wh/LB

B225b

Same as B225 on page 8. But here in partly printed version. Also available in ladies cut B225Wb, as well as Kids cut B275b.



B225b 2FY/Print/2Bk/Print/2Bk/Bk/Bk
BA18 2Bk/2Bk/2Bk/CBK

B227b

Same as B227 on page 6. But here in partly printed version. Also available in ladies cut B227Wb, as well as Kids cut B277b.



B227b

2Bk/2Bk/Print/2Bk/2Bk/Wh

B226b

Same as B226 on page 7. But here in partly printed version. Also available in ladies cut B226Wb, as well as Kids cut B276b.



B226b

2Rd/2Bk/Print/2Wh/LB



B227b 3Wh/2Bk/Print/2Rd/2Bk/Bk

BA18 3Wh/2Rd/Bk



BEYOND-X POLSKA PRODUCTION FACILITY

What really makes Beyond-X unique is that we are one of very few brands that own our production facility.

B-stedt Polska was founded in 1999, in order to fulfill our need of extreme flexibility. Something that was not available in others factories.

Although it involves a massive amount of work to run a factory with 70 employees. It gives us unique advantage to be located inside EU. And the ability to produce garments/ products on a very short notice, and without order minimums.

For production of products like race bibs, gate panels and printed net, this is extremely vital. This is also the type of products we currently experience most growth in.

We are a world leader alpine race suit producer. And the factory has evolved from a mainly sewing factory, to now include both screen and digital printing, embroidery, as well as production of slalom poles, alpine C & B netting, safety mattresses and FUNSKI kids area stuff.

We also produce for others, sometime competing brands.



TEAM UNIFORM PROGRAM

Beyond-X is the ultimate alpine team uniform program.

Being able to combine many different styles, in to a unique and unifying look, makes it easy to equip all club members with a garment, or garments regardless if they are athletes, parents, coaches or officials.

This could include speed suits, SoftShell traing jackets & shorts, outerwear, coaches coats and pants, radio chest packs, as well as race bibs and gate panels, beach flags or printed C-net. The ones that want a shell jacket, can order this, while others can order a insulated jacket. But what really makes it work, is the re-order ability and that there are no minimum order requirements. Because especially for smaller clubs or ski areas, it year 3 and 4 can get increasingly difficult to reach set up minimums. And then that often results

in ordering a completely new uniform for everybody. Despite many of the garments still being in good shape. A waste of resources that with Beyond-X will be greatly reduced.

And the ability to digitally print many of the garments only makes things so much better. And Beyond-X possible the most flexible and best team uniform program there is!

BR37
BF43



Q30b
Q80b



BF55b



B227
B277



B418
B468

R36



SKI SCHOOL

A Ski School uniform can be assembled using any of the garments in our extensive offering.

In order to customize these garments to fit your ski schools profile, visit the Colorlab on our www.beyondx.com web site, and go at it!

If digital printed garments will be your choice, or to add embroideries and/or patches, contact your domestic Beyond-X representative. If none is available, feel free to contact Beyond-X headquarter at b-stedt@b-stedt.se, and we will help you develop your unique design.

There are no order minimums. And the garments can be re-ordered a minimum of 3 seasons to come.

The Ski School offering does not end there, but continues with many different Kids ski school vests, digital printed C-net in different heights (pages 50-53), gate panels (pages 43-45) as well as the entire FUNSKI figure program (pages 68-71).



B419R 2Rd/CRd/Bk
B228 2Rd/2Rd/2Rd/Bk
A310



Fabric Velcro-backed name tags, custom printed, no order minimums.



**B225
JACKET**

2Gn/2FG/2FG/
2FG/2FG/Wh/Wh



**B418
PANT**

2Gn/2FG/Wh





SX422

AS310 Men's FIS alpine stretch race bib, all digital custom printed, is perfect for kids ski school groups.



A310 Race bib

SX422 Kids SkiX bib is another alternative. And is available in an even smaller size as **SX423** Kids XS SkiX bib.



SX412 Kids SkiX bib

SX412 another design Kids SkiX race bib also suited for kids ski school groups. The choice is yours!



SX422 Kids SkiX bib

SX423 Kids SkiX XS bib

AB500 2-may stretch 8cm wide arm band. Will not fold and wrinkle up during use.

AB510 Same as AB500, with added Velcro closure that allows size adjustment.



AB500



AB510



SX412



FUNSKI
Kids stuff

PAGES: 68-71



STUMPIE



BG25



BM17

29. SKI SCHOOL



Heavy duty Beyond-X work wear

The fact that our ski wear is heavy duty and uses high quality raw materials, makes them also extremely suitable as ski area uniforms. There are many different styles (pages 6-11, and/or the heavy duty work wear on this spread), suitable for different type of users, that can be combined together to form a unifying uniform.

BA550SP 2BK/2BK/2FO/2FO/2BK/SR/SR
BA518S 2BK/2BK/2BK/2BK/CBK/SR



BA550SP 2BK/2BK/2RB/2BK/2RB/BK/SR
BA517 2BK/2BK/2RB

Stöten skijarea Sweden

B419R 2Rd/CRd/Bk & B228 2Rd/2Rd/2Rd/Bk

B419R 2BK/CBK/Sc & B228 2BK/2BK/2BK/Sc



Ski area Workwear

The garments can be ordered as insulated, as shells, and some even with snap in insulation liners. Then one can of course choose colors and color combinations using our Colorlab on beyondx.com. Or in case of digital printed garments, generate print designs. And then custom embroideries, and/or sewn patches, can be added, if so desired.

The Colorlab will provide you with a pdf that shows the coloration code, needed when placing an order. For embroider and/or patch placement, you need to contact your domestic Beyond-X representative.

Digital custom printed garments require more direct contact with a local representative, or if one is not available, then Beyond-X headquarters in Sweden, that will provide you with patterns to generate design files on to (provided you have access and knowhow on how to do such computer graphic work). Otherwise we will help generating design proposals, that then may be altered, to where they are accepted by the customer, and can be entered in to production. All design and order information is stored, and can be re-used when/if re-orders are being placed.

BA550SP 2Rd/2BK/2Rd/2Rd/2BK/SR/SR



BA550 Insulated Unisex Jacket

A Heavy duty ski-area work Jacket with:

- Keycard pockets on both arms.
 - Velcro on chest for nametag.
 - 1 radio chest pocket
 - 4 chest pockets
 - 3 waist pockets
 - 1 big back pocket.
 - 1 zipped inside pocket
 - 2 inside mesh goggle pockets.
 - Zippered mesh vent under arms.
 - Radio monofone loops on shoulders.
- Sizes: XS-XXXL

Since there are no minimum order requirements, down to a single garment can be re-ordered, not just once a year, for a minimum of 3 years, but also 2-3 times / year. This means you as a customer, don't need to buy spare garments, but can just re-order when needed.



BA550- Shell Unisex Jacket

Same as BA550 but without insulation. Also available with QL550 or QL551 snap-in insulation.

BA550W Insulated Ladies Jacket

Same as BA550, but with ladies cut.

BA550W- Shell Ladies Jacket

Same as BA550W but without insulation.

BA560 Insulated long Jacket

Same as BA550 but 5 cm longer.



QL550 Snap-in Insulation Jacket

Quilted snap-in insulation for jacket BA550SP-.

QL551 Snap-in Insulation Vest

Quilted snap-in insulation vest for jacket BA550SP-.

QL519 Snap-in Insulation Pant

Quilted snap-in insulation for pant BA518SP-/BA519SP-.

BA518SP
2Rd/2Bk/2FO/CBk



BA518SP Waist Pant

Our very popular Coaches pant. Possibly the best ski area work pant there is. Also being used as Ski Patrol pant in both Sweden and Norway.

Features:

Comfortable SoftShell hip area with belt. Cordura re-enforced knee area with removable kneepads. One extra layer fabric in seat area. 2 large cargo pockets and 2 smaller pockets. Zipped Mesh went on both legs. Bottom Zipper, snow-cuffs and Cordura Scuff-guards.

Sizes: XS-XXXL, S-XL can also be ordered with extra long or extra short legs (+/-5cm).

BA519SP Bib Coaches Pant with Suspenders

Same as BA518SP, but with high front and rear including suspender.

UNIFORM EXAMPLE INCLUDING SEVERAL DIFFERENT STYLES



B225

2Gn/2Rd/2Wh/2Wh/2Rd/Gn/Sc

B292

2Gn



B419

2Gn/2Rd/Wh



R37

2Gn/2Rd/Wh



BF80b

Print*



BF86b

Print*



BA550SP

2Gn/2Gn/2Rd/2Rd/SR/Bk



BA518SP

3Gn/2Bk/2Rd/CBk



BA519SP

2Bk/2Bk/2Bk/CBk



SKI PATROL

We are a proud supplier of both the Swedish and Norwegian official Ski Patrol uniforms. These have been developed together with the ski patrol workers, with the goal to produce the best possible work wear for this line of work. If your country don't use an official Ski Patrol uniform, and you and your ski area is in need of such highly functional garments, contact your local representative, or the Swedish Beyond-X headquarters, to select correct garments and coloration for your specific needs. As usual we have no order minimum, and you can always re-order the same garment for a minimum of 3 years.

Models:

BA518SP, Waist pant
BA519SP High pant
BA550SP Hip length jacket
BA550W Ladies hip length jacket
BA560SP Long jacket
B292 Insulated Hood
B299 Suspenders
SX420 Men's size SkiX bib
Bf80b SoftShell Adult Jacket
Bf86b SoftShell Adult Vest



SX420



BF80b



BF86b



BF86b



BF80b



BA550SP



BA550SP



B299



BA518SP



B299



BA518SP



BA519SP