

The Pro Tour is back!

After many years of absents, the Pro Ski Tour is back again! The first competition event was held March 12th at Sunday River ski resort in Main, USA. The hopes are that this will pave the road for a full Pro Tour in 2018.

And there is definitely a need for such a tour. Way too many athletes, after years of training, end their careers prematurely. The sports on the WC are very limited. And the Pro Tour would open up another window of opportunity.

The founder of Beyond-X, Gunnar Bergstedt knows. Himself having competed on the Pro Tour for 8 seasons.

Those 8 seasons have greatly contributed to the Beyond-X existence, that provided a international network of contacts, and a valuable insight to the business world already during the active career.

And it has resulted in many long lasting relationships. A bunch of us Pro Racers still get together somewhere in the world every two years.

Beyond-X has proudly contributed as one of the sponsors that made this first event possible.





Beyond-X team uniform program

And that is what it is! A team uniform program, and nothing else. This is the core in the Beyond-X brand, and the reason for its existence. To offer some of the best and most functional ski wear around, with amazing customizing possibilities through color blocking and custom prints, with no order minimums, and re-order ability a minimum of three years!

That is pretty darn hard to beat! In fact, question is if it can be rivaled by anybody?

There is only one way to accomplish all of this, and that is to own your own production facility. Meaning we are in full control of the entire production process, and able to avoid the high standard order minimums in traditional sewing factories.

We handle design, purchasing, cutting, embroidery, digital and/or screen print, quality control and packing all in-house. We decide when and what should be produced. This gives us the full control we seek.

We offer not only re-order ability the following three years, but also during season.

Each customer chooses the mix of garments in our offer that they desire, from racing suits and SoftShell garments, to Insulators, outerwear or Coaches coats, and create a team specific identity though the entire range of garments.



This spread shows only a few examples of how teams can design their uniforms to match their needs.









Additional custom service

At a reasonable additional charge garments can be custom embroidered and/or have customer provided patches sewn on. The stitching/sewing will be waterproofed by applying seam sealing tape before garment assembly.

Embroideries require customer provided embroidery stitch

programs, or we can generate one for you. Embroidery stitch program development as well as the actual embroidery will be charged based on # of stitches the embroidery includes.

For additional information contact your Beyond-X representative.

| | B414 | B415 | B418/B418W | B419/B419W | B225/B225W | B226/B226W | 8227 | B235 | B236 | B264/B464 | 8468 | 8275 | B276 | 8277 | BA516/BA517 | BA518 | BA519 | BA541 | BA550/BA550W | BA560 | V314 | V325 | V326 | V364 | V375 | V376 |
|----------------------------|----------|------|------------|------------|------------|------------|----------|------|----------|-----------|------|------|------|--------|-------------|-------|----------|-------|--------------|-------|--------|------|------|------|------|------|
| Main side pockets | V | 1 | V | ٧ | ٧ | V | ٧ | V | V | V | 4 | V | V | ~ | ٧ | V | ٧ | V | V | V | V | ٧ | V | V | 1 | ٧ |
| Optional snow skirt | | 2 19 | | 05-10 | ٧ | ٧ | ٧ | V | ٧ | | | 1 | 1 | ٧ | | | | ٧ | ٧ | ٧ | 10 | ٧ | V | | ٧ | ٧ |
| Optional piping | ٧ | ٧ | V | ٧ | V | V | V | V | 1 | ٧ | V | ٧ | ٧ | ٧ | | | Emi | ٧ | 4 | V | 1 | ٧ | ٧ | ٧ | ٧ | 4 |
| Chest pocket(s) | | | | | V | V | V | V | ٧ | | | V | V | ٧ | | | ٧ | ٧ | V | 1 | | | | | | |
| Napoleon pocket | | | | E.S | | | - | | | | | | - | | | 790 | | | 3 | | | ٧ | V | | V | ٧ |
| Inside goggle pocket | | | 7. | | V | V | V | 1 | V | | | V | V | V | | | | 1 | V | 1 | | 1 | V | | V | V |
| Inside pocket | | | | | V | V | ٧ | ٧ | V | | | | | | | | | ٧ | ٧ | V | (F-10) | ٧ | V | 1 18 | | |
| Back pocket | | | | 3- | | 10 | 5.15 | 1 | | | | | | | 7 | | | | 1 | 1 | | | | No. | | |
| Armpit zip vents | | | | | ٧ | ٧ | ٧ | ٧ | ٧ | 10 | | | | | | 13 | | ٧ | ٧ | ٧ | | 1000 | | | | |
| Adjustable wrist cuffs | | | X X | | V | V | V | ~ | V | | | V | 1 | 1 | | | | V | 1 | 1 | | 1 | 1 | | V | 1 |
| Inside lycra wrist cuffs | 15.00 | | - 13 | | V | 1 | V | ~ | V | | | V | 1 | V | | | | V | 1 | V | | 1 | V | har. | 1 | V |
| Waist drawcord adjustment | | | | | 1 | | | V | V | | | | 4 | | | C-1-0 | Book. | n Fil | 8 08 | 1 | | | | | | |
| Bottom drawcord adjustment | | | | | ٧ | ٧ | V | | ٧ | | | ٧ | ٧ | ٧ | 1 | | 710 | V | ٧ | ٧ | | ٧ | ٧ | | ٧ | ٧ |
| Helmet position for hoods | | | | | ٧ | V | ٧ | V | V | | 1 | V | V | V | | 1 | 7 | V | 1 | ٧ | | ٧ | V | | 1 | ٧ |
| Waist belt | V | ٧ | V | 1 | | | | | | V | V | I G | | | 1 | 1 | 7 | | | | V | | | ٧ | | |
| High top/suspenders | | | | | | | | | | | | | | | | | V | | 1 | | | | | | | |
| Full size zips | V | 19 | V | | | - | | | 1000 | V | V | 7.0 | | | | | | | | H | ٧ | | 8 | ٧ | | 100 |
| Lower side zips | 1 | 70 | | | | | | , X. | | 1. 1.2 | 1 | 3 | | | V | V | V | | | | 1 | | | | | |
| Elastic top | ٧ | ٧ | V | V | 12 | | | 100 | | V | 1 | | | | V | 1 | V | | | | V | | | V | | |
| Snow cuffs | V | V | V | ٧ | | | | | | V | V | | | | 1 | 1 | V | | | | V | | | V | | 13 |
| Cordura scuff guards | ٧ | ٧ | V | V | | - | NO. | 120 | | V | 7 | | | a in i | V | ٧ | 7 | 100 | | | ~ | | | ٧ | | 1 |
| Fully taped seams | ٧ | ٧ | ٧ | ٧ | V | V | ٧ | ٧ | ٧ | V | 1 | ٧ | ٧ | ٧ | ٧ | V | V | V | ٧ | ٧ | V | ٧ | V | V | 1 | 7 |

Beyond-X outerwear features and functions.



Custom coloration

Beyond-X outer wear is not offered in pre-determined colorways. Instead color customizing is standard. The many standard fabric colors and available garment color ranges offer a choice of several million different possible colorways / style. When adding a digital printed color range, offered on many styles, the number of possible colorways is almost indefinite!

By selecting "Colorlab" on www.beyondx.com you can with ease generate your own unique color blocking on a Beyond-X jacket or pant.

Start by selecting one of the fabric options:

Light fabric:

Durable Cordura blend 2-ply 190g/m2 Nylon fabric. 16.000mmvp and 14.000g/m2/24h air permeability and DWR surface impregnation.

2-ply MAX fabric:

New softer light weight 175 g/m2 Polyester fabric with slight stretch. 20.000mmvp and 20.000g/m2/24h air permeability with C6DWR heavy duty surface impregnation.

3-ply MAX fabric:

Same weave as 2-play but 220g/m2 due to 3rd layer in 3-ply construction that increases fabric performance durability. 20.000mmvp and 20.000g/m2/24h air permeability with C6DWR heavy duty surface impregnation.

Piping:

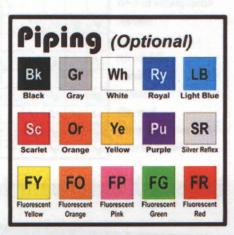
Fabric piping option on many garments adds customizing alternatives.



light Woven FYe FRd FGn Fluorescent Fluorescent Fluorescent Fluorescent Fluorescent LBk LGr LWh LUM LNv Black White Ultra Marine LSB LYe Sky Blue Scarlet Yellow









B225 Hip length insulated unisex jacket.

Also available as **B225-** shell jacket. Both of these are also offered in a version where areas #2, 3 and 4 can be digitally custom printed **B225b** and **B225b-**.

Sizes: XS-XXL.

B275 Hip length insulated kids jacket.

Also available as **B275-** shell jacket. Both of these are also offered in a version where areas #2, 3 and 4 can be digitally custom printed **B275b** and **B275b-**.

Sizes: 110-170.

B235 long insulated unisex jacket.

Also available as **B235-** shell jacket. Both of these are also offered in a version where areas #2,3 and 4 can be digitally custom printed **B235b** and **B235b-**.

Sizes: XS-XXXL.

B291 optional snap-on hood that fits on all offered outerwear jackets and some coats. Available in a insulated version **B292** as well.

Sizes:

130 (fits on size 110-140) 160 (fits on size 150-170) S (fits on size XS-M) XL (fits on size L-XXXL)



B235 2CG/2CG/2Gn/2RB/2Wh/Wh/Wh



LUM/Bk*/LUM/LSB/LSc/Sc/Sc ("custom printed)



B200 Outerwear

These styles are designed to fill the outerwear needs of primarily alpine ski clubs. A number of jacket and pant styles are available in both adult and kids sizes.

Optional hoods and suspenders can be added to garments.

All jackets are available in a colorblocked version, as well as one that incorporates sublimation printing.

All garments are available as insulated, or as

shell garments. And some offer snap-in insulation.

In addition there are several fabrics to choose from. Some of these garments are also offered in our scaled down V300 collection.

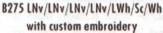
To sum it up, there are a tremendous amount of options!



B225b
FGn/Bk*/LGr/LBk/LBk/SR/SR
(*custom printed)

BA518SP LBk/LBk/FGn/CBk







B225W 3Wh/3Wh/3Pu/3Pu/3Pu/Bk/Bk



B225Wb 2Pu/Wh*/2Pu/2Wh/2Wh/Bk/Bk (custom printed)

B225W Hip length insulated ladies jacket.

Also available as **B225W**-shell jacket. Both of these are also offered in a version where areas #2, 3 and 4 can be digitally custom printed **B225Wb** and **B225Wb**-.

Sizes: XS-L.



B227 Hip length insulated unisex jacket. Also available as **B227-** shell jacket. Both of these are also offered in a version where area #3 can be digitally custom printed **B227b** and **B227b-**.

Sizes: XS-XXL.

B277 Hip length insulated kids jacket. Also available as **B277-** shell jacket. Both of these are also offered in a version where area #3 can be digitally custom printed **B277b** and **B277b-**. Sizes: 110-170.





B227Wb 2FP/2FP/2FP*/2Wh/2Wh/Bk ("custom print)

B227W Hip length insulated ladies jacket.

Also available as **B227W**-shell jacket. Both of these are also offered in a version where area #3 can be digitally custom printed **B227Wb** and **B227Wb**-.

Sizes: XS-L.

B227b

2NB/2NB/2FP*/2NB/2NB/Wh ("custom print)

B215b

2NB/2FP*/Wh/Wh (*custom print)



B277b 2FO/2Bk/Bk*/2CG/2Bk/Bk (*custom printed)

B200 Outerwear.



B226W Hip length insulated ladies jacket.

Also available as **B226W-** shell jacket. Both of these are also offered in a version where areas #3 can be digitally custom printed **B226Wb** and **B226Wb-**. Sizes: XS-L. **B226** Hip length insulated unisex jacket.

Also available as **B226-** shell jacket. Both of these are also offered in a version where area #3 can be digitally custom printed **B226b** and B**226b-**.

Sizes: XS-XXL.

B276 Hip length insulated kids jacket.

Also available as **B276-** shell jacket. Both of these are also offered in a version where area #3 can be digitally custom printed **B276b** and **B276b-**.

Sizes: 110-170.







B276b



B418 full side-zip insulated unisex waist pant.

Available also as pull-on pant in version **B419**. Both versions can be ordered with area #2 custom printed, then with article # **B418b** & **B419b**.

Sizes: XS-XXL, where sizes S-XL can be ordered with option of 5cm extra short or extra long legs.

B418W full side-zip insulated ladies waist pant.

Available also as pull-on pant in version **B419W**. Both versions can be ordered with area #2 custom printed, then with article # **B418Wb** & **B419Wb**.

Sizes: XS-L.

B468 full side-zip Insulated kids waist pant.
Can be ordered with area #2 custom printed, then with article #B468b.

Sizes: 110-170.



B414 full side-zip insulated unisex waist pant.

Available also as pull-on pant in version **B415**. Both versions can be ordered with area #2 custom printed, then with article # **B414b** & **B415b**.

Sizes: XS-XXL, where sizes S-XL can be ordered with option of 5cm extra short or extra long legs.

B464 full side-zip insulated kids waist pant.

Can be ordered with area #2 custom printed, then with article # **B464b**.

Sizes: 110-170.

B299 optional suspenders that fit on all of our pants, and that are easy to attach.

Sizes:

130cm (fits size 110-150)

170cm (fits size 160-M)

220cm (fits size L-XXL)



V300 collec-The tion is a great value offer with slightly scaled-off garments produced in a less water resistant fabric (7000mm). This still is plenty for ski garments that are not used in extreme conditions.

This is a great option especially kids team uniforms, and can easily be mixed with B200 collection garments, in to one uniform, offering two different price points.

unisex jacket. Optional snapon hood. Also available as V326b with area #3 custom printed. Sizes: XS-XXL.

V376 hip length insulated kids jacket. Optional snap -on hood. Also available as V376b with area #3 custom printed.

V326 hip length insulated

Sizes: 110-170.

V314 full size-zip unisex pant. Optional suspenders. Also available as V314b with area #2 custom printed.

Sizes: XS-XXL.

V364 full size-zip kids pant. Optional suspenders. available as V364b with area #2 custom printed.

Sizes: 110-170.











Beyond-X racing suits are produced using only finest Swiss quality Schoeller fabrics. And with a 14 000 pieces annual production we are one of the world's leading race suit manufacturers.

Our suits are available as unpadded DH suits, or with removable padding GS & SL suits. Options of FIS approved fabric, None-FIS fabric, or a None-FIS Low-Pill fabric that offers slightly less stretch.

Pages 16-19 shows five standard Beyond-X race suit print designs that are all available in a number of standard colorways.

These standard colorways are all screen printed, and therefore more resilient to fabric pilling, that is always a factor on these extremely elastic function fabrics.

These standard print designs can be re-ordered year after year. This makes it possible for a team uniform to stay updated for a long time.





Custom printed race suits

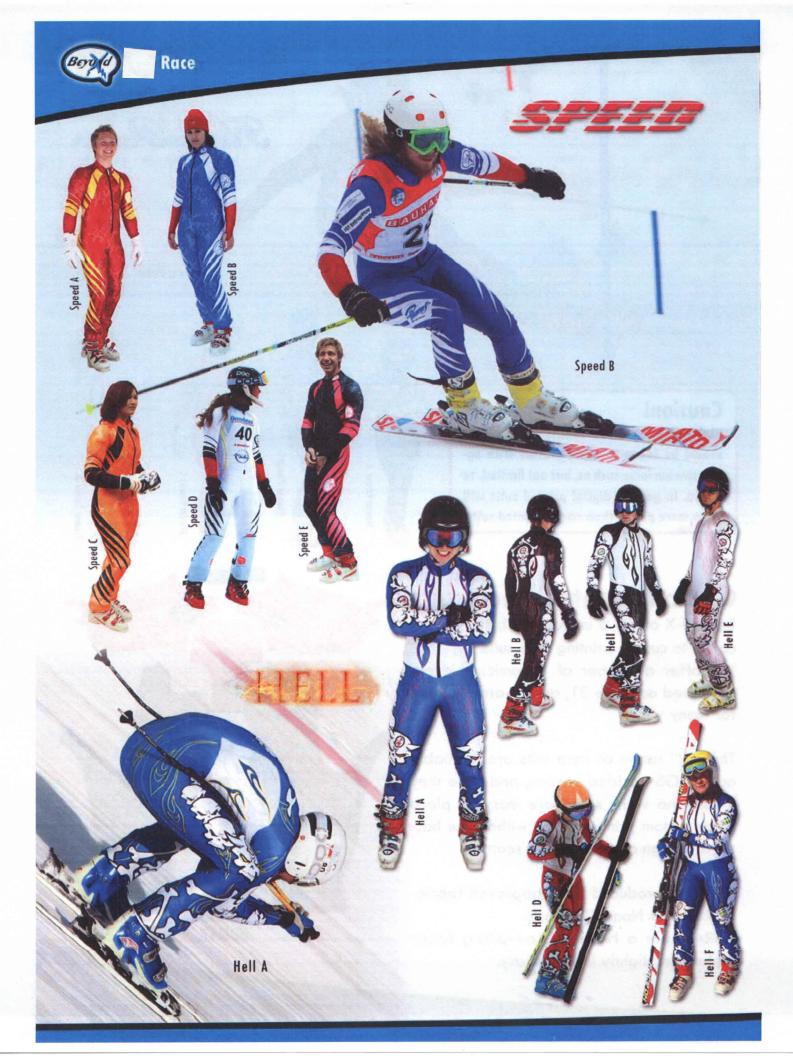
Beyond-X offers a unique flexibility when it comes to custom printing race suits.

We offer a number of customizing levels, described on page 21, and re-order ability for many years.

The "BR" range of race suits are available only in GS padded version, and since they include no waist seam are easy to place large custom print logos on without the hassle to design around a waist seam.

#BR37 is produced in FIS approved fabric. #BR43 uses None-FIS fabric. #BR47 uses a None-FIS Low-pilling fabric that offers slightly less elasticity.













Customizing levels

- 1. Standard screen printed Beyond-X race suit designs (page 16-19) in many colorways. No minimum.
- 2. Order own colorway on standard screen print design. Requires 30 pcs minimum order.
- 3. Add digital printed (P) logos on to standard screen printed designs. No minimums, but adds small surcharge.
- 4. Generate own screen print design. Requires 100 piece minimum order over 2 years time (A-C)
- 5. Generate your very own fully digitally printed race suit design. Requires no order minimum. May result in added design surcharge (D-0).

Screen printing

Screen printing is unflexible and requires a minimum of 100 suits for a printing run.

However the process results in deep and vibrant colors that reduce the negative effects from fabric pilling, that are always a factor on these highly elastic racing suits.

Digital printing

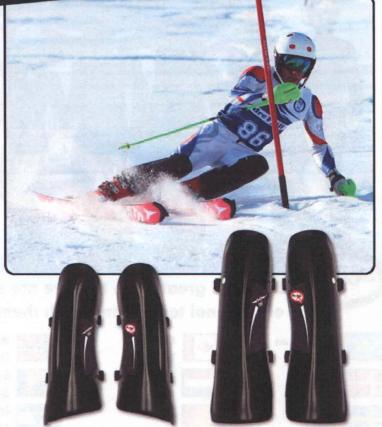
Requires no minimum order and is extremely flexible. However the process applies less ink, and this in turn makes fabric pilling more visible. Therefore if at all possible, avoid dark solid print areas.











PP40 Kids PE Shin guards with two Velcro closure straps.

PP80 Forearm PE guard with two Velcro closure straps.

PP20 Adult PE Shin guards with two Velcro closure straps.

PP21 Adult extra long PE Shin guards with two Velcro closure straps.



PC70 Forearm Carbon guard with two Velcro closure straps.

PC10 Adult Carbon Shin guards with two Velcro closure straps.

PC11 Adult extra long Carbon Shin guards with two Velcro closure straps.







Being in possession of a sewing factory with digital printing capacity and skilled work force that is used to rather demanding sewing production, makes us rather suitable to produce team uniform garments for other sports as well. And this we do. Ice Hockey being the largest such sport. Soccer, Bandy, Inline Hockey, Moto-

cross and BMX being other sports.

No minimums and great flexibility has an attraction on many!



Size Guide

Jackets & Pants*

| Size | Height | Weight | Chest | Hips | Inseam | | |
|------|---------|---------|-------|------|--------|--|--|
| | cm | kg | cm | cm | cm | | |
| XXXL | 190-195 | 110-120 | 132 | | | | |
| XXL | 185-190 | 100-110 | 124 | 130 | 86 | | |
| XL | 180-185 | 90-100 | 116 | 122 | 84 | | |
| L | 175-180 | 80-90 | 108 | 114 | 82 | | |
| M | 170-175 | 70-80 | 100 | 106 | 80 | | |
| S | 165-170 | 60-70 | 92 | 98 | 78 | | |
| XS | 160-165 | 50-60 | 84 | 94 | 76 | | |
| XXS | 155-160 | 40-50 | 76 | 90 | 74 | | |
| 170 | 170 | 60 | 84 | 88 | 78 | | |
| 160 | 160 | 50 | 79 | 83 | 74 | | |
| 150 | 150 | 40 | 74 | 78 | 69 | | |
| 140 | 140 | 35 | 69 | 73 | 64 | | |
| 130 | 130 | 30 | 65 | 68 | 59 | | |
| 120 | 120 | 25 | 61 | 64 | 54 | | |

Please note that this is merely a size guide. Since people's idea of what an ideal fit represents is very different, we recommend, for team orders, that you ask your local representative to send a sample test collection. Or at least a test garment to get a better feel for our sizing.

Race suits & RTG*

| Size | Height | Weight |
|------|---------|--------|
| | cm | kg |
| XXXL | 190-195 | >103 |
| XXL | 185-190 | 93-102 |
| XL | 179-185 | 84-92 |
| L | 173-178 | 72-82 |
| M | 162-170 | 55-70 |
| S | 146-160 | 40-53 |
| XS | 130-145 | 28-38 |
| XXS | 110-125 | <27 |

Fleece & SoftShell*

| | 22.2.2.2.2 | |
|------|------------|--------|
| Size | Height | Weight |
| | cm | kg |
| XXL | 187-200 | >95 |
| XL | 180-187 | 85-95 |
| L | 175-180 | 75-85 |
| M | 170-175 | 65-75 |
| S | 163-170 | 52-65 |
| XS | 150-163 | 40-52 |
| XXS | 137-150 | <40 |

^{*}Approximate body measures!



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